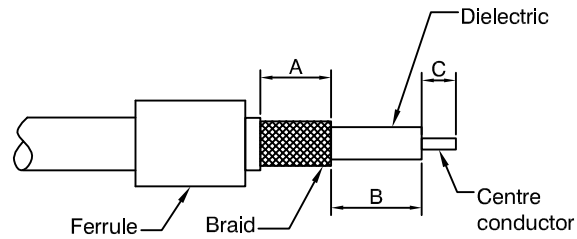


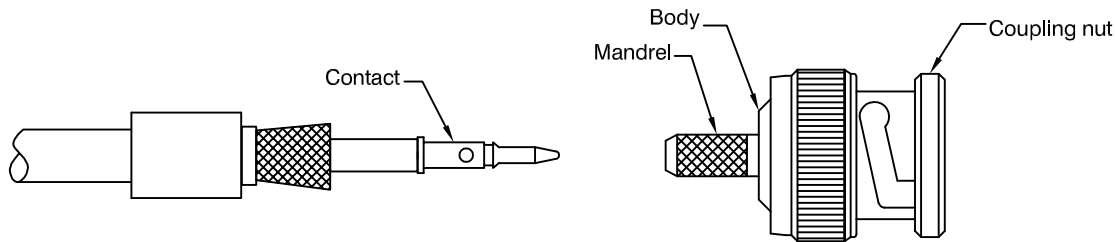
## Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

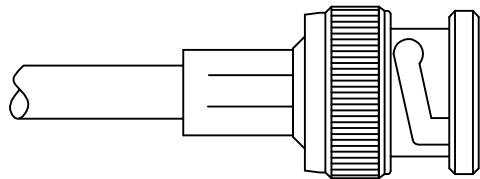
A = 8mm  
B = 4mm  
C = 4mm



2) Position the contact on to the centre conductor and against the dielectric, crimp the contact using the toll indicated.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the tool indicated.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB10-2025RBS			1.72	10.9

First Issue	MS	1	05 April 12
DESCRIPTION OF REVISION	APPVD	ISS	DATE



**Connectivity Solutions**  
7-13 Russel Way,  
Widford Industrial Estate,  
Chelmsford, Essex,  
CM1 3AA, UK.  
Tel: +44 (0) 1245 359515  
Fax: +44 (0) 1245 358938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

M Spooner

CHECKED BY:

J Cracknell

APPROVED BY:

M Spooner

DATE:

05 April 12

DESCRIPTION:

Stripping and Assembly  
Instructions for BNC Crimp  
Plug

DRAWING NUMBER:

**VAIB1108**

PAGE: 1 OF 1