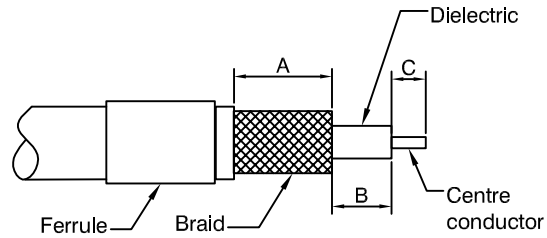


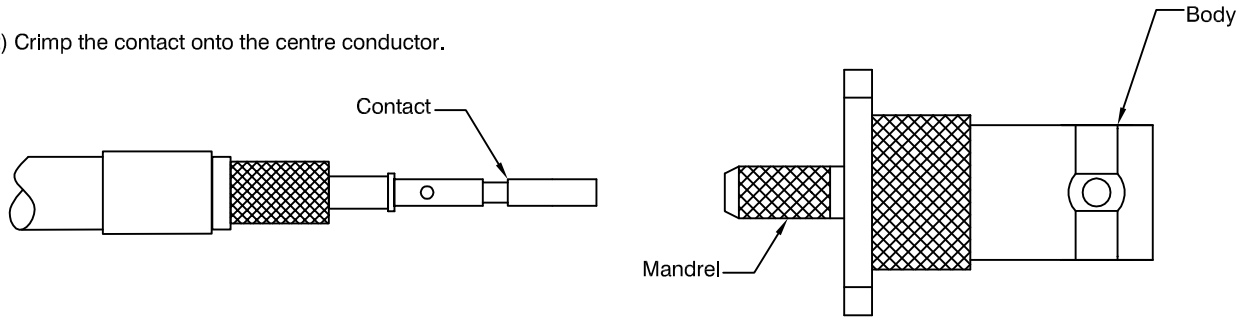
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

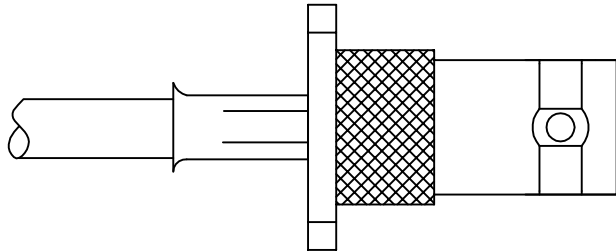
A = 6mm
B = 6mm
C = 3mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that it captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



| Connector Part Number | Stripping Tool Part Number | Crimp Tool Part Number | Hex Size | |
|-----------------------|----------------------------|------------------------|----------|---------|
| | | | Pin | Ferrule |
| VB50-2031 | VX1305 | DCC1113 | 1.72 | 6.48 |
| VB50-2050 | VX1305 | DCC1113 | 1.72 | 5.41 |
| VB50-2051 | VX1305 | DCC1113 | 1.72 | 5.41 |
| VB50-2061 | VX1305 | DCC0908 | 1.69 | 4.52 |
| VB50-2061-1602 | VX1305 | DCC0908 | 1.69 | 4.52 |
| VB50-2071 | VX1305 | DCC0908 | 1.69 | 4.52 |
| VB50-2071-1602 | VX1305 | DCC0908 | 1.69 | 4.52 |
| VB50-2072 | VX1305 | DCC0908 | 1.69 | 4.52 |

| | | | |
|-------------------------|-------|-----|------------|
| First Issue | SN | 1 | 30 July 01 |
| DESCRIPTION OF REVISION | APPVD | ISS | DATE |



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

S Nash

APPROVED BY:

P Couzens

DATE:

30 July 01

DESCRIPTION:

Stripping and Assembly
Instructions for BNC Flange
mount Crimp Jack

DRAWING NUMBER:

VAIB5101

PAGE: 1 OF 1