



Product Change Notification

TE Connectivity

Product Change Notification: P-21-020600

PCN Date: 11-MAR-21

TE would like to inform you of the following change(s) to the listed TE Connectivity Product. In case of any further questions about this change(s), please contact your TE Connectivity Sales Engineer. Affected part, drawing and/or specification numbers are listed on the attached sheet(s).

General Product Description:

Packing spec change

Description of Changes

Change of packaging quantity due to product deformation caused by entrapment

Other attachments:

[Packing spec change MT-II. JPT SLD 20P CAP HSG \(936780-2\)](#)

Reason for Changes:

Product improvement.Auto-packaged immediately after injection molding to minimize product deformation by adding cooling zones to reduce heat.

Estimated Dates:

Last Order Date (Obsolete Parts Only):

First Date To Ship (Changed Parts Only):

11-MAR-2021

Last Ship Date (Obsolete Parts Only):

Last Date for Mixed Shipments: (Changed Parts Only):

10-JUN-2021

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
936780-2	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
936780-2	NO						

Part Number(s) being Modified:

Part Number	Part Discontinued per PCN	Customer Drawing	Customer Part Number	Alias Part Number(s)	Substitute Part Number	Substitute Alias Part Number(s)	Description Of Difference
936780-2	NO						



Packing spec change of MT-II / JPT SLD 20P CAP HSG

(936780-2)



■ MT-II/JPT SLD 20P CAP HSG (936780-2) Locking Sink

■ Review process impact

2020-10-26 (월) 오전 10:14

Guo, Danny
TE PN 93678-2 CAP HSG FOR MTII JPT HYBRID SEALED 20P CONN'R HSG locking latch hollow/sunken issue 20-10-26

받는 사람 ● Jeong, Hyeongon (Stephen)

참조 ● Xue, Tianhe; ● Kwon, O Jun; ● Ban, Jeong Ho; ● Nam, Hyung Jin; ● Choi, Joo Yeol

Hello Stephen

The customer BD GWM complained TE PN 936780-2 CAP HSG FOR MTII JPT HYBRID SEALED 20P CONN'R HSG locking latch hollow/sunken issue, total 1pcs fa will ship out the samples to you by DHL tracking info 2974525094

Customer requests:

- Submit the 8D report

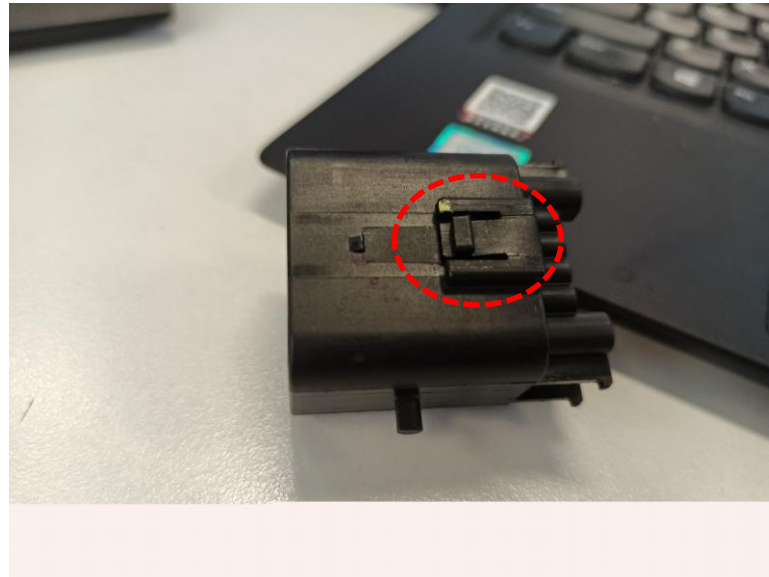
Basic information:

- P/N & Product name: TE PN 936780-2 CAP HSG FOR MTII JPT HYBRID SEALED 20P CONN'R
- Product D/C: 20347

5W2H failure information:

- What the problem is: HSG locking latch hollow/sunken issue
- Why is it a problem: The failure part can't be mated with counterpart normally
- Where detected: Customer BD GWM Production line
- When detected: 2020-10-24
- Who detected: OEM BD GMW production line operator
- How detected: Before the customer assembling this part on their production line.
- How many bad parts : 1pcs

Failure pictures:


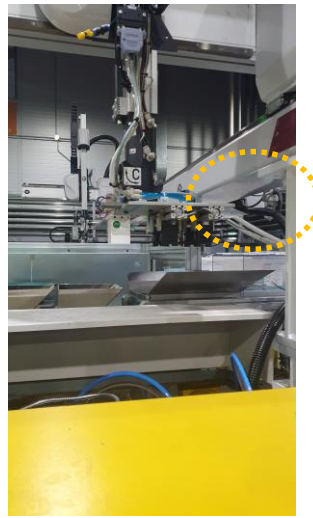






■ Packing MT-II/JPT SLD 20P CAP HSG(936780-2) Locking Sink Process Flow

■ 공정 영향성 검토(Review process impact)




: 끼임현상으로 제품 변형 발생 따른 포장 수량

Change of packaging quantity due to product deformation caused by entrapment

제품 취출 (Product acquisition)	로봇 취출 (Robot acquisition)	Auto packing	라벨 부착_매뉴얼 (Labeling_Manual)	포장_매뉴얼 (Box Packing_Manual)
			 <p style="text-align: center; background-color: #0056b3; color: white; padding: 5px;">Process Improvement</p> 	
<p>해당 부위 간섭 없음 (No interference in the area)</p>	<p>해당 부위 간섭 없음 (No interference in the area)</p>	<p>해당 부위 간섭 없음 (No interference in the area)</p>	<p>해당 부위 간섭 없음 (No interference in the area)</p>	<p>포장 내 제품간 끼임 시 발생 가능 (제품 충분한 냉각 전 상태) Can occur when the product is trapped in the package (The product is in a sufficient condition before cooling.)</p>

■ Packing spec change_of MT-II. JPT SLD 20P CAP HSG (936780-2)

■ Packing information (Before, After)

BEFORE	AFTER
	<div data-bbox="1060 454 1475 739">  </div> <div data-bbox="1475 454 1910 739" style="background-color: #FFA500; color: white; padding: 10px;"> <p>Process Improvement (Add Cooling Zone)</p> </div> 
<p>1. Bag Q'ty : 80EA 2. Box Q'ty : 320EA_5.5KG</p>	<p>1. Bag Q'ty : 68EA 2. Box Q'ty : 272EA_4.02KG</p>