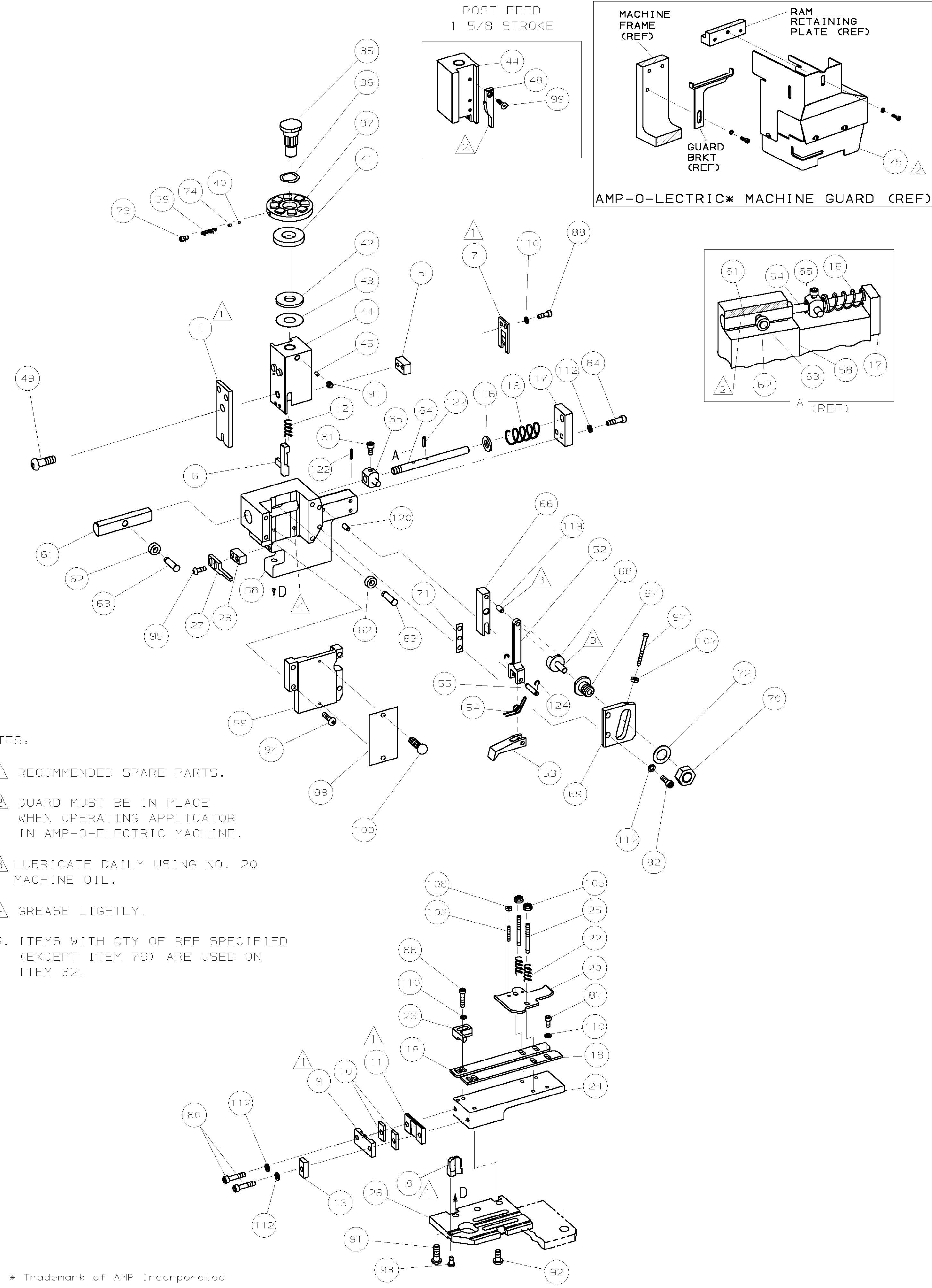


THIS DRAWING IS A CONTROLLED DOCUMENT.



- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 32.

THIS DRAWING IS UNCLASSIFIED INFORMATION IS CONTAINED HEREIN UNLESS INDICATED OTHERWISE. IT IS THE PROPERTY OF AMP INCORPORATED AND IS TO BE KEPT UNCLASSIFIED UNLESS INDICATED OTHERWISE. AMP INCORPORATED, HARRISBURG, PA. ALL RIGHTS RESERVED. COPYRIGHT 1989

AMP 1756 REV 3-87 28-OCT-04 12:44:36 us016926

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF		21045-3	RING, RETAINING C (.187 DIA) FEED PIN	124
REF		5-21028-1	PIN, SLOT SPG (.12 DIA) FD ADJ ROD	123
REF		1-21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING	121
REF		1-21030-1	PIN, DOWEL (.187 DIA x .50) LEVER	120
REF		21899-4	WASHER, FLAT (5/16 Ø) SCR ADJ	118
REF		21024-5	WASHER, LOCK (NO. 10) FEED ADJ PLATE	116
REF		21024-5	WASHER, LOCK (NO. 10) SHEAR PLATES	115
REF		21024-5	WASHER, LOCK (NO. 10) FEED ROD GUIDE	114
REF		21024-4	WASHER, LOCK (NO. 8) SHEAR BLADE	113
REF		21018-4	NUT, HEX MACH (4-40) DRAG	112
REF		21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	111
REF		21022-2	NUT, HEX SELF-LOCK (8-32) DRAG STUD	110
REF		2-21006-6	SCR, SKT SET OVAL PT (4-40 x .75) DRAG	109
REF		21009-2	SCR, SKT SET (1/4-20 x .25 LOC-WEL) RAM	108
REF		21017-2	SCR, DRIVE (#2 x .19) IDENT PLATE	107
REF		1-21002-7	SCR, BHC (6-32 x .38) CAM	106
REF		461264-1	PLATE, IDENTIFICATION	105
REF		6-23715-5	SCR, PAN HDMACH (6-32 x 1.50) FEED ADJ	104
REF		2-21002-2	SCR, BHC (8-32 x .50) STRIPPER	103
REF		2-21002-9	SCR, BHC (10-32 x .75) H5G CAP	102
REF		22733-8	SCR, BHC (8-32 x .38 LOC-WEL) ANVIL	101
REF		3-21002-3	SCR, BHC (1/4-20 x .50) STR GDE PL	100
REF		2-22733-8	SCR, BHC (1/4-20 x .62) BASE PL	99
REF		2-21000-8	SCR, SKT CAP (8-32 x .75) SHEAR BLADE	98
REF		2-21000-6	SCR, SKT CAP (8-32 x .375) STRIP GUIDE	97
REF		2-21000-8	SCR, SKT CAP (8-32 x .75) HOLD DOWN	96
REF		3-21000-7	SCR, SKT CAP (10-32 x .75) FD ROD GUIDE	95
REF		3-21000-6	SCR, SKT CAP (10-32 x .62) FD ADJ PLATE	94
REF		3-21000-4	SCR, SKT CAP (10-32 x .38) PIVOT BLOCK	93
REF		3-21000-9	SCR, SKT CAP (10-32 x 1.00) SHEAR PLATE	92
REF		455750-1	GUARD ASSEMBLY	91
REF		690603-1	SPRING, ASSIST	90
REF		23030-1	SCR, SKT CAP (6-32 x .25) CP DISC	89
REF		458109-1	WASHER, FLAT (SPECIAL)	88
REF		690517-1	SPACER	87
REF		22594-8	NUT, HEX	86
REF		240628-1	PLATE, ADJ	85
REF		240626-1	SHAFT, PIVOT	84
REF		240633-1	BUSHING	83
REF		455680-1	LEVER, INTERMEDIATE	82
REF		240629-1	BLOCK, PIVOT	81
REF		240632-2	SCREW, ADJ	80
REF		240659-3	PIN, CAM ROLLER	79
REF		240658-1	CAM, ROLLER	78
REF		454398-1	ROD, FEED	77
REF		454220-1	CAP, RAM	76
REF		453736-1	HOUSING	75
REF		240624-1	PIN, FEED FINGER	74
REF		691499-1	SPRING, FEED FINGER	73
REF		240635-1	FINGER, FEED	72
REF		240634-3	LEVER, TERMINAL	71
REF		7-21002-9	BOLT, CRIMPER (5/16-24 x 1.00)	70
REF		690501-4	CAM, POST-FEED 1 5/8 STROKE	69
REF		690191-1	PLUG, NYLON	68
REF		455674-1	RAM	67
REF		690125-1	WASHER, LAMINATED	66
REF		690124-1	WASHER, RAM	65
REF		690223-1	DISC, SPACER	64
REF		23241-6	BALL, STEEL	63
REF		690170-1	SPRING, COMPRESSION	62
REF		3-690141-2	DISC, WIRE	61
REF		22480-5	WASHER, SPRING	60
REF		690212-1	POST, RAM	59
REF		458980-2	APPLICATOR, BASIC (SUB ASSY)	58
REF		3-690451-2	SPACER, STRIPPER	57
REF		240639-1	STRIPPER	56
REF		455676-1	PLATE, BASE	55
REF		22354-8	DRAG, STUD	54
REF		458803-2	PLATE, STRIP GUIDE	53
REF		240825-4	STRIP, HOLD PLATE	52
REF		4-22281-1	SPRING, DRAG	51
REF		454177-1	DRAG, STOCK	50
REF		454204-1	GUIDE, STRIP (FRONT)	49
REF		454178-1	GUIDE, FEED ROD	48
REF		4-22284-9	SPRING, FEED RETURN	47
REF		690481-2	SPACER, HOLD DOWN	46
REF		23846-1	SPRING, HOLD DOWN	45
REF		240833-2	PLATE, REAR SHEAR	44
REF		6-240645-3	SPACER, SHEAR PLATE	43
REF		690796-2	PLATE, FRONT SHEAR	42
REF		2-240693-6	ANVIL	41
REF		6-240651-8	BLADE, SLUG	40
REF		455892-9	HOLD DOWN, TERMINAL	39
REF		5-240641-0	SPACER, SHEAR BLADE	38
REF		1-456405-3	CRIMPER, WIRE	37

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	63521	
A	.060	16			
B	.052	18			
C	.047	20			
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .080	F	.810	A1 8039		
INSUL -	-				
WIRE RANGE	INSULATION RANGE	MACHINE NO			
20-16	-	-			
REMARKS					
AMPOMATOR					
POST FEED					

SET UP GAGE	10-1	458638-1	L1335	AMP	AMP INCORPORATED
DR	4/18/89	APP	4-28-89		Harrisburg, Pa.
D.W.	ORPHANOS	P.	MATHIAS		
CHK	4-28-89	REL	5/10/89		
P.	MARTZ	P.	BEITRICH		
C	ECN 0150-1354-04	TE	10-04	LOC	A
B	0150-7406-96	TB	11-96	D	NO 567326-1
A	0150-6575-96	TB	1/96		
NAME: MINIATURE QUICK CHANGE APPLICATOR					
END FEED (.187 FASTIN FASTON)					
CASE CODE: 00779 CUSTOMER AND ASSEMBLY DRAWING					