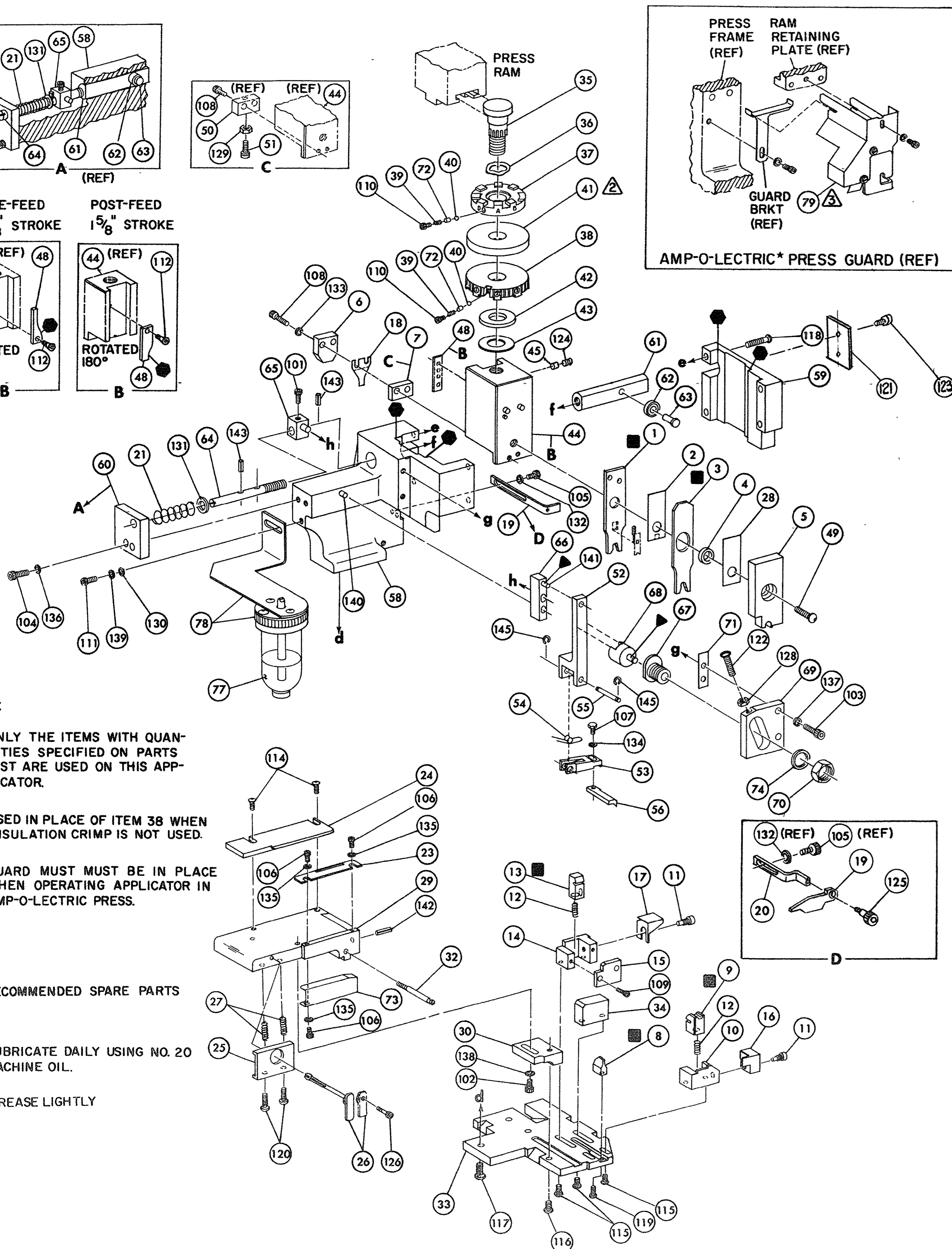
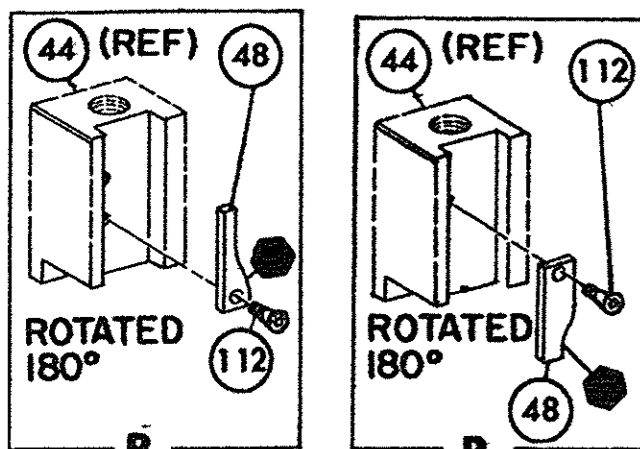


PRE-FEED 1 1/8" STROKE  
POST-FEED 1 5/8" STROKE



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:

■ -RECOMMENDED SPARE PARTS

△ -LUBRICATE DAILY USING NO. 20 MACHINE OIL.

⊖ GREASE LIGHTLY

REF	QTY	PART NO	DESCRIPTION	ITEM NO	
REF		21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	
REF		454220-1	CAP, HOUSING	59	
REF		454485-1	HOUSING	58	
REF		5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	
REF		4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	
REF		1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	
REF		1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	
REF		21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	
REF		21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	
REF		21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	
REF		21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	
REF		21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	
REF		21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	
REF		21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133	
REF		21024-4	WASHER, LOCK (NO 8) STRIPPER	132	
REF		21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	
REF		21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	
REF		21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	
REF		21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	
REF		22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	
REF		456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125	
REF		21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	
REF		21017-2	SCREW, DRIVE (#2 X .19)	123	
REF		6-23715-4	SCR, PIN HD MACH (6-32 X 1.25) FEED ADJ	122	
REF		461264-1	PLATE, IDENTIFICATION	121	
REF		3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	120	
REF		22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	
REF		2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	
REF		2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117	
REF		2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	
REF		4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115
REF		2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	
REF		1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	
REF		23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	
REF		2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	109	
REF		2-21000-6	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	
REF		3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	
REF		3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	
REF		455749-1	GUARD WINDOW	79	
REF		1-465184-0	LUBRICATOR ASSY	78	
REF		852931-2	OIL, LUBRICATING	77	
REF		458109-1	WASHER, SPECIAL	76	
REF		454877-3	PLATE, STRIP GUIDE COVER	75	
REF		690603-1	SPRING, ASSIST	72	
REF		690517-1	SPACER	71	
REF		22594-8	NUT, HEX	70	
REF		240628-1	PLATE, ADJUSTMENT	69	
REF		240626-1	SHAFT, PIVOT	68	
REF		240633-1	BUSHING	67	
REF		455680-1	LEVER, INTERMEDIATE	66	
REF		240629-1	BLOCK, PIVOT	65	
REF		240632-2	SCREW, ADJUSTMENT FEED ROD	64	
REF		240659-3	PIN, CAM ROLLER	63	
REF		240658-1	ROLLER, CAM	62	
REF		454398-2	ROD, FEED	61	
REF		454178-1	GUIDE, FEED ROD	60	
REF		454220-1	CAP, HOUSING	59	
REF		454485-1	HOUSING	58	
REF		690542-Z	PAWL, FEED	57	
REF		240624-1	PIN, FEED FINGER	56	
REF		691499-1	SPRING, FEED FINGER	55	
REF		690541-1	FINGER, FEED	54	
REF		455679-1	LEVER, TERMINAL FEED ARM	53	
REF		811242-Z	BUMPER, HOLDDOWN	52	
REF		690753-1	SPACER, TONKER	51	
REF		7-21002-9	BOLT, CRIMPER	50	
REF		690602-5	CAM PRE FEED 1/8 STROKE	49	
REF		459456-1	APPLICATOR, BASIC (SUB ASSY)	47	
REF		690191-1	PLUG, NYLON	46	
REF		455673-1	RAM	45	
REF		690125-1	WASHER, LAMINATED	43	
REF		690124-1	WASHER, RAM	42	
REF		23241-6	DISC, SPACER	41	
REF		23241-6	BALL, STEEL	40	
REF		690170-1	SPRING, COMPRESSION	39	
REF		690142-4	DISC, INSULATION	38	
REF		3-690692-2	DISC, WIRE	37	
REF		22480-5	WASHER, SPRING	36	
REF		690212-1	POST, RAM	35	
REF		690786-1	SUPPORT, TERMINAL	34	
REF		455675-1	PLATE, BASE	33	
REF		690432-3	SCREW, ADJUSTMENT	32	
REF		455689-1	BLOCK, STRIP GUIDE ADJ	31	
REF		455671-1	PLATE, STRIP GUIDE	30	
REF		1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	29	
REF		1-22284-0	SPRING, DRAG	28	
REF		690546-1	LEVER, DRAG RELEASE	27	
REF		240792-1	DRAG, STOCK	26	
REF		6-690504-4	GUIDE STRIP (REAR)	25	
REF		690438-1	GUIDE, STRIP (FRONT)	24	
REF		4-22284-9	SPRING, FEED RETURN	22	
REF		458750-1	ARM, STRIPPER	21	
REF		458949-1	STRIPPER	20	
REF		691667-1	HOLDER, TERMINAL	19	
REF		691667-1	GUARD, CHIP (REAR)	18	
REF		691667-1	GUARD, CHIP (FRONT)	17	
REF		691667-1	PLATE, SHEAR (REAR)	16	
REF		691667-1	HOLDER, SHEAR (REAR)	15	
REF		691667-1	SHEAR, FLOAT (REAR)	14	
REF		691667-1	SPRING, SHEAR	13	
REF		690461-1	STOP, SHEAR	12	
REF		690459-1	HOLDER, SHEAR (FRONT)	11	
REF		462006-1	SHEAR, FLOAT (FRONT)	10	
REF		4-690512-9	ANVIL	9	
REF		690517-1	SPACER, DEPRESSOR (REAR)	8	
REF		2-455889-0	DEPRESSOR, SHEAR (REAR)	7	
REF		238011-6	DEPRESSOR, SHEAR (FRONT)	6	
REF		3-683454-4	SPACER, TUBULAR, INS CRIMPER	5	
REF		455888-4	CRIMPER, INSULATION	4	
REF		456401-3	SPACER, CRIMPER	3	
REF		456401-3	CRIMPER, WIRE	2	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH		
A	NOT	USED			530151
B	.033	24			530551
C	NOT	USED			530553
D	NOT	USED			531216
					531224
					1443234

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

WIRE RANGE 26-22 INSULATION RANGE PRESS NO 036-054 DIA 56S435-S

AMP-O-LECTRIC PRE FEED

IBM APPLICATOR

TAG REF 461264-1

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