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LOC DIST


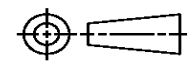
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

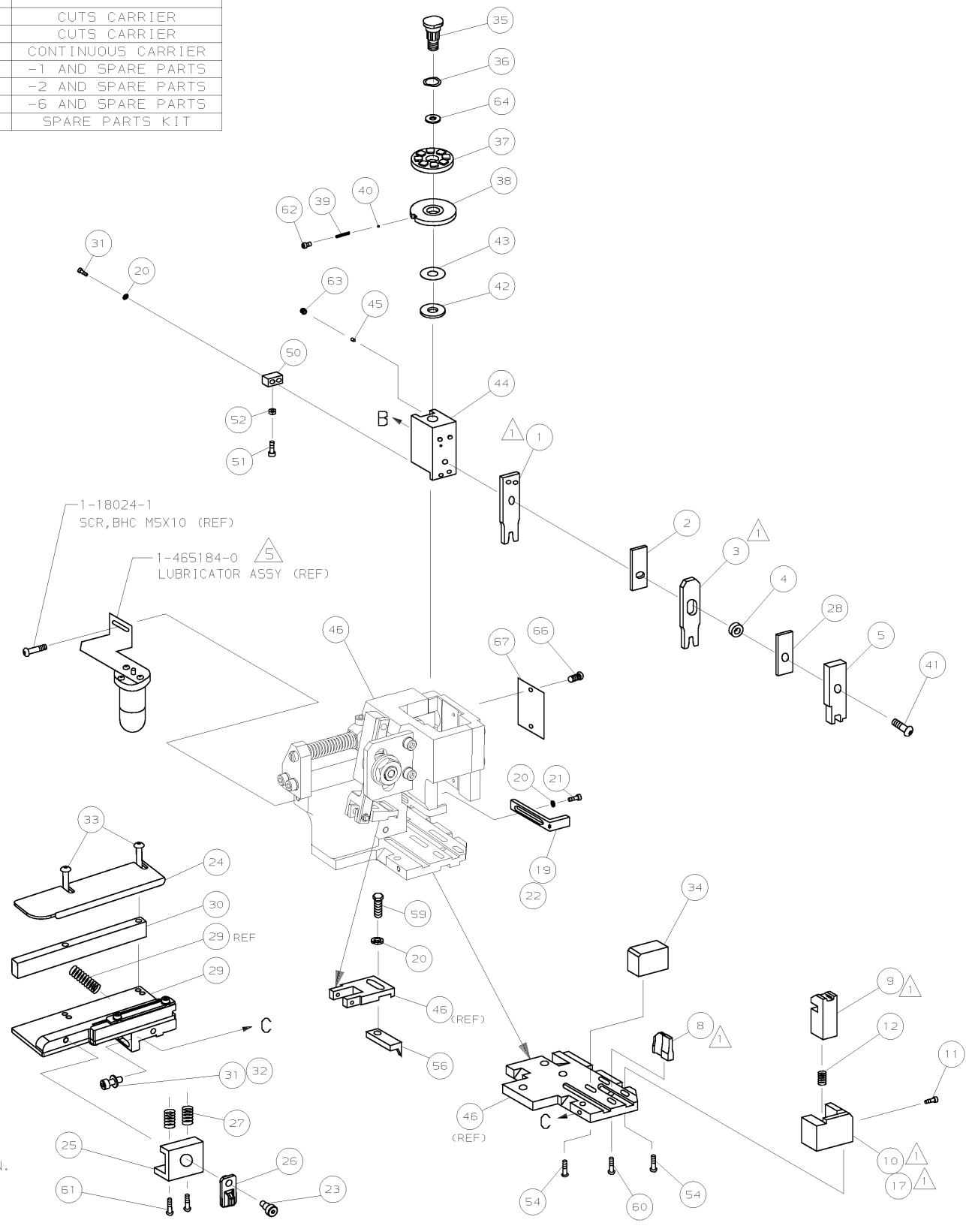
FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

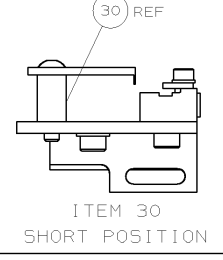
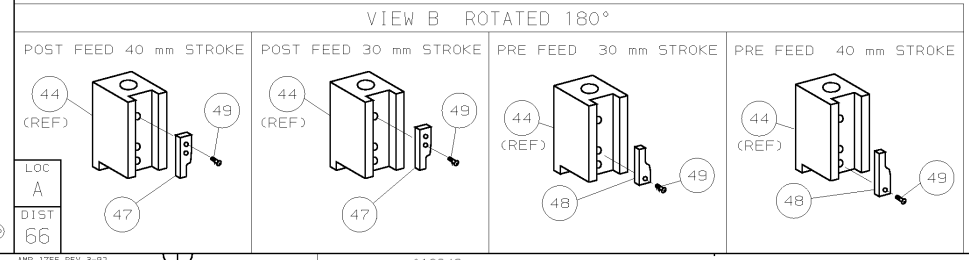
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	 TE Connectivity		
DIMENSIONS:		CHK			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME		
		PRODUCT SPEC	RESTRICTED TO		
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO
MATERIAL	FINISH	WEIGHT	A3	C-	
		SCALE	SHEET	OF	REV

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426310-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426310-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426310-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426310-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426310-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426310-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426310-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS			
TERMINAL NAME: UNIVERSAL MATE-N-LOK PIN AND SOCKET.			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.78 [.070 IN]	F	24 - 18 AWG
INSUL	3.30 [.130 IN]	F	1.52-3.10 [.060-.122 IN] ⁴
WIRE STRIP LENGTH		APPL INSTRUCTION ⁴	
3.99-4.75 [.157-.187 IN]		408-8322	
TERMINAL		FEED	
APPL SPEC 114-1010		10.92 [.430 IN]	
TERMINALS APPLIED			
770210	-	-	-
770211	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
-	-	-	-
WIRE SIZE	CRIMP HEIGHT	PIN PN AND LENGTH [IN]	
mm ² AWG			
18 AWG	1.22 ±0.05 [.048 ±.002 IN]	3-354779-1 [.3145]	
20 AWG	1.09 ±0.05 [.043 ±.002 IN]	4-354779-0 [.3190]	
22 AWG	1.02 ±0.05 [.040 ±.002 IN]	4-354779-6 [.3220]	
24 AWG	0.96 ±0.05 [.038 ±.002 IN]	5-354779-1 [.3245]	



- ¹ RECOMMENDED SPARE PARTS.
- 2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- 3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ INSULATION RANGE SHOWN IS APPLICATOR MAX INSULATION RANGE AND NOT TERMINAL MAX RANGE.
- ⁵ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- ⁶ REAR STRIP GUIDE TO BE POSITIONED IN INSULATION TRANSITION.



QTY	REQD	PER	ASSY	PART NO	DESCRIPTION	ITEM NO		
-	1	1	1	1	1	1426310	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	72
-	-	-	-	-	-	-	-	71
-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66
-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	61
-	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
-	-	-	-	-	-	-	-	53
-	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	48
-	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1-1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1424186-4	SUPPORT, TERMINAL	34
-	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	3	3	3	3	3	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1320908-8	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1-455888-5	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	240792-5	DRAG, TERMINAL	25
-	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	-	-	-	-	-	-	19
-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	-	-	-	-	-	-	10
-	1	1	1	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	2-1333203-7	ANVIL	8
-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	456134-5	CRIMPER, INSULATION	3
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
-	1	2	2	2	1	3-456404-1	CRIMPER, WIRE	1

QTY REQD PER ASSY		PARTS LIST	
MATL	HT TR	FIN	
DR L.LOFTHOUSE	27MAR02	APP F.BACKHURST	
CHK -	REL OBMAY02	L.LOFTHOUSE	
NAME SIDE FEED HD-I APPLICATOR		MACHINE REF HD-I APPL	
SCALE -	DWG NO 1426310	SHEET 1 of 1	REV B
CUSTOMER AND ASSEMBLY DRAWING			

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LAYOUT L1426310 SET UP GAGE 458637-3

2002

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