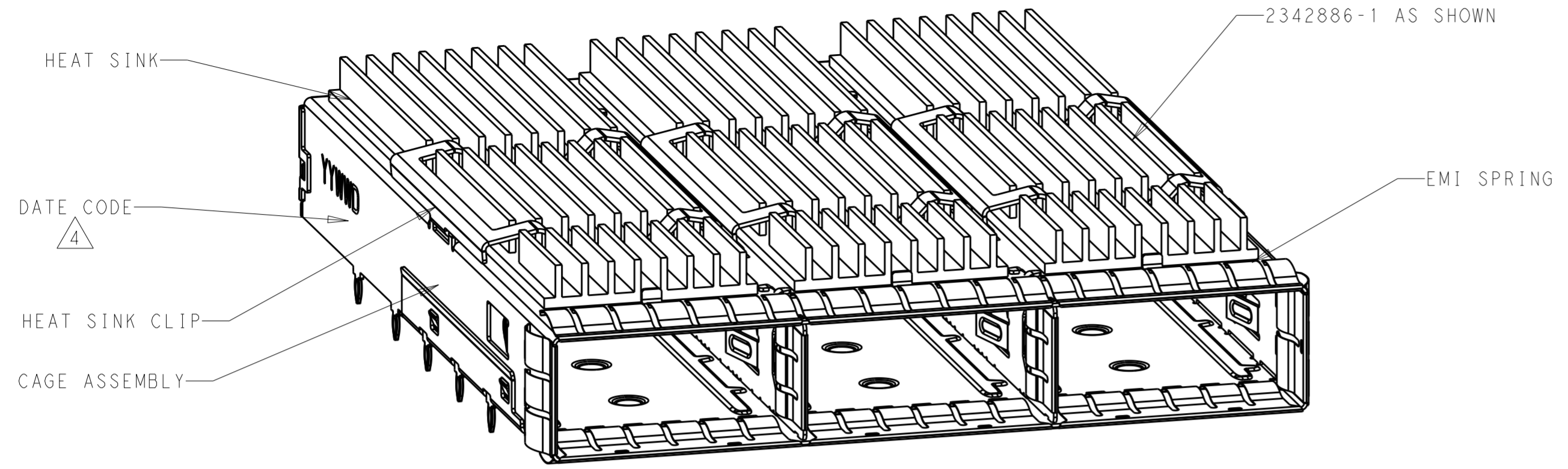
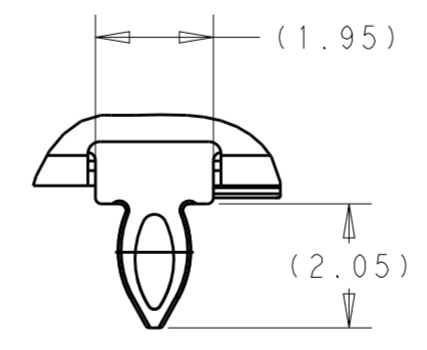
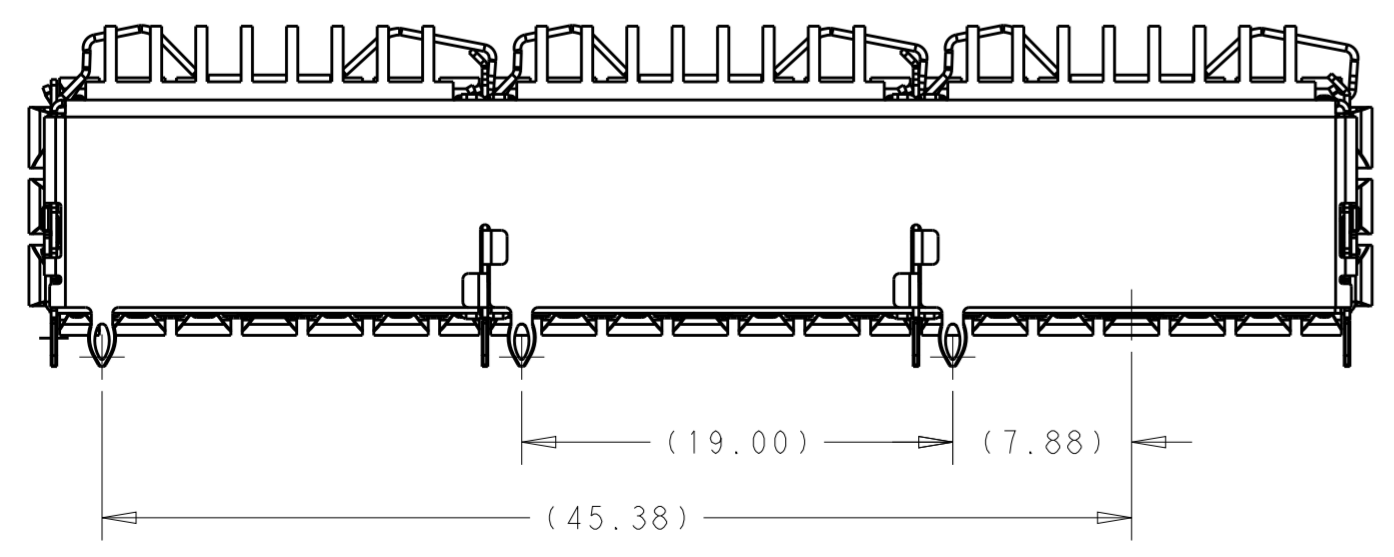
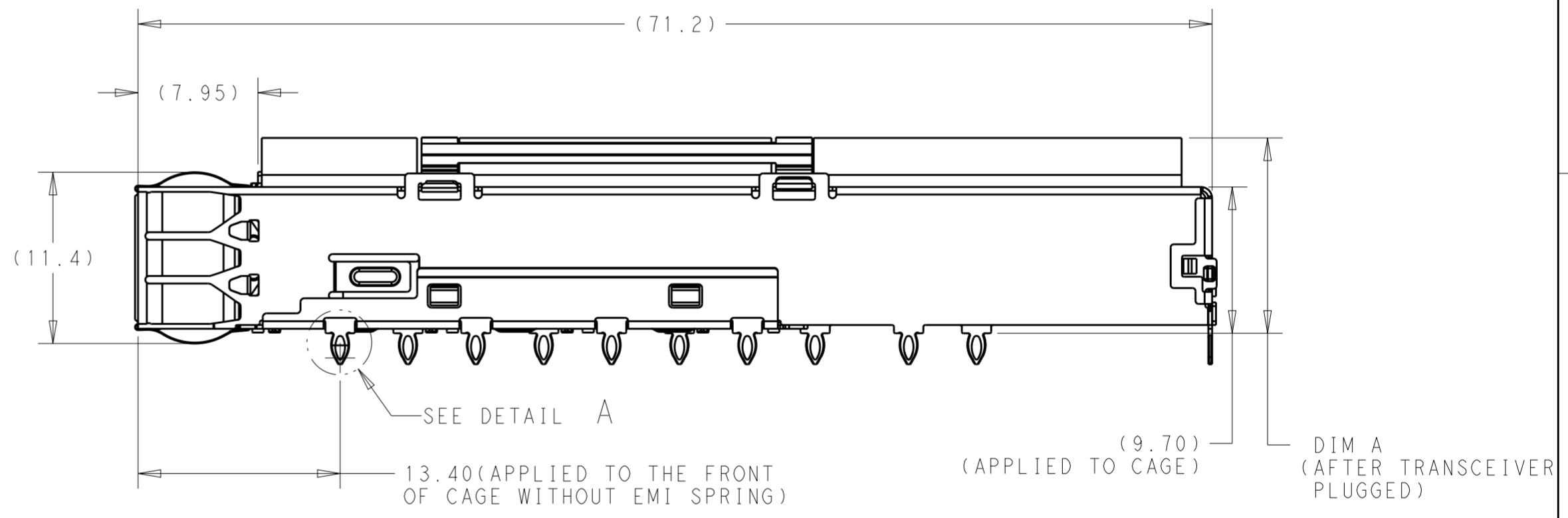
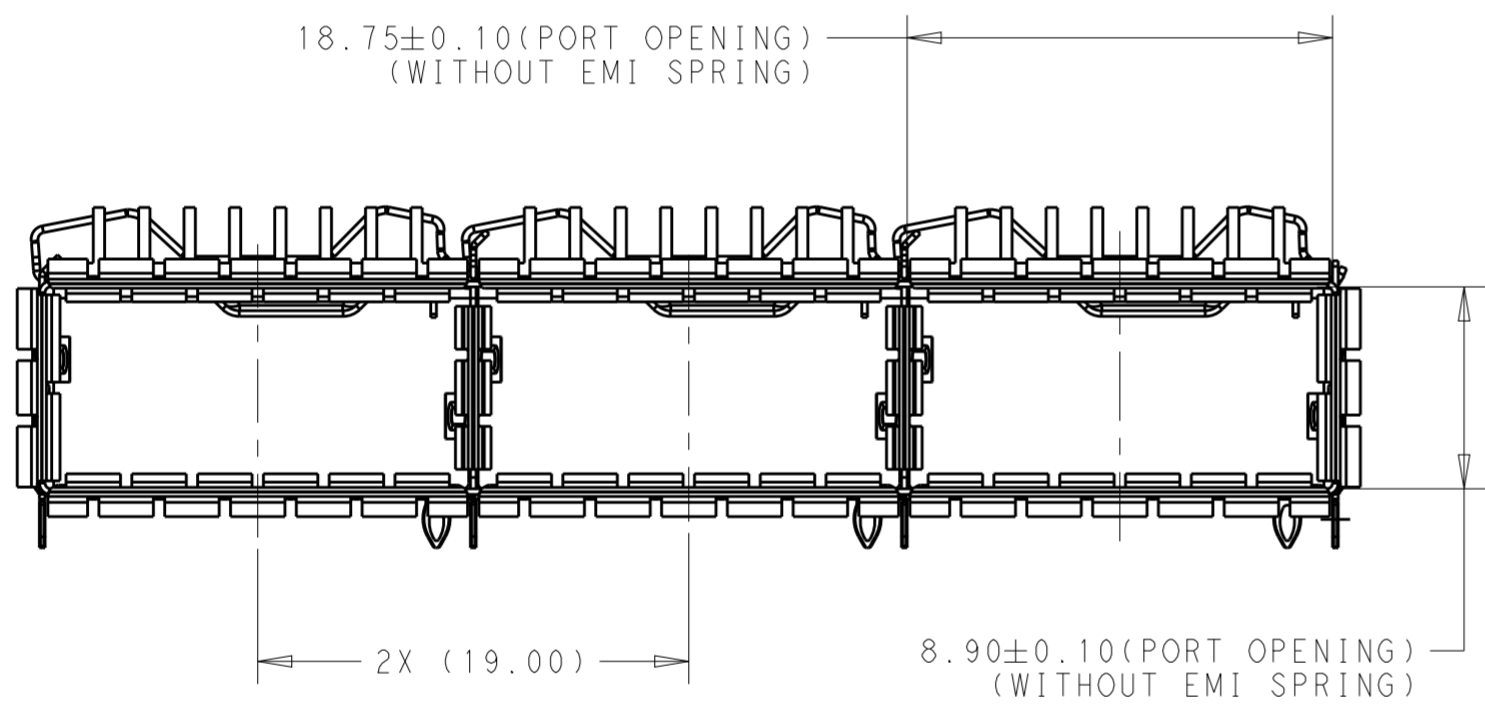


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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
1		INITIAL RELEASE	22AUG2018	SH SH
2		ADDED APPLICATION SPEC	18DEC2018	SH SH
A		INITIAL RELEASE	12JUN2019	SH SH



- 1 CAGE ASSEMBLY: STAINLESS STEEL  
HEAT SINK: ALUMINUM/ANODIZED BLACK  
HEAT SINK CLIP: STAINLESS STEEL  
EMI SPRING: COPPER ALLOY/ NICKEL PLATED
- 2 REFERENCE APPLICATION SPECIFICATION 114-60025 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS. BOARD LAYOUT PER THIS PRINT.
- 3 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER
- 4 DATE CODE (YYWWD) MARKED APPROXIMATELY AS SHOWN.
- 5. MATES WITH QSFP-DD MSA COMPATIBLE TRANSCEIVER.
- 6. MINIMUM PC BOARD THICKNESS:  
SINGLE SIDED: 1.57 MIN  
DOUBLE SIDED: 3.0 MIN



DETAIL A  
SCALE 8:1

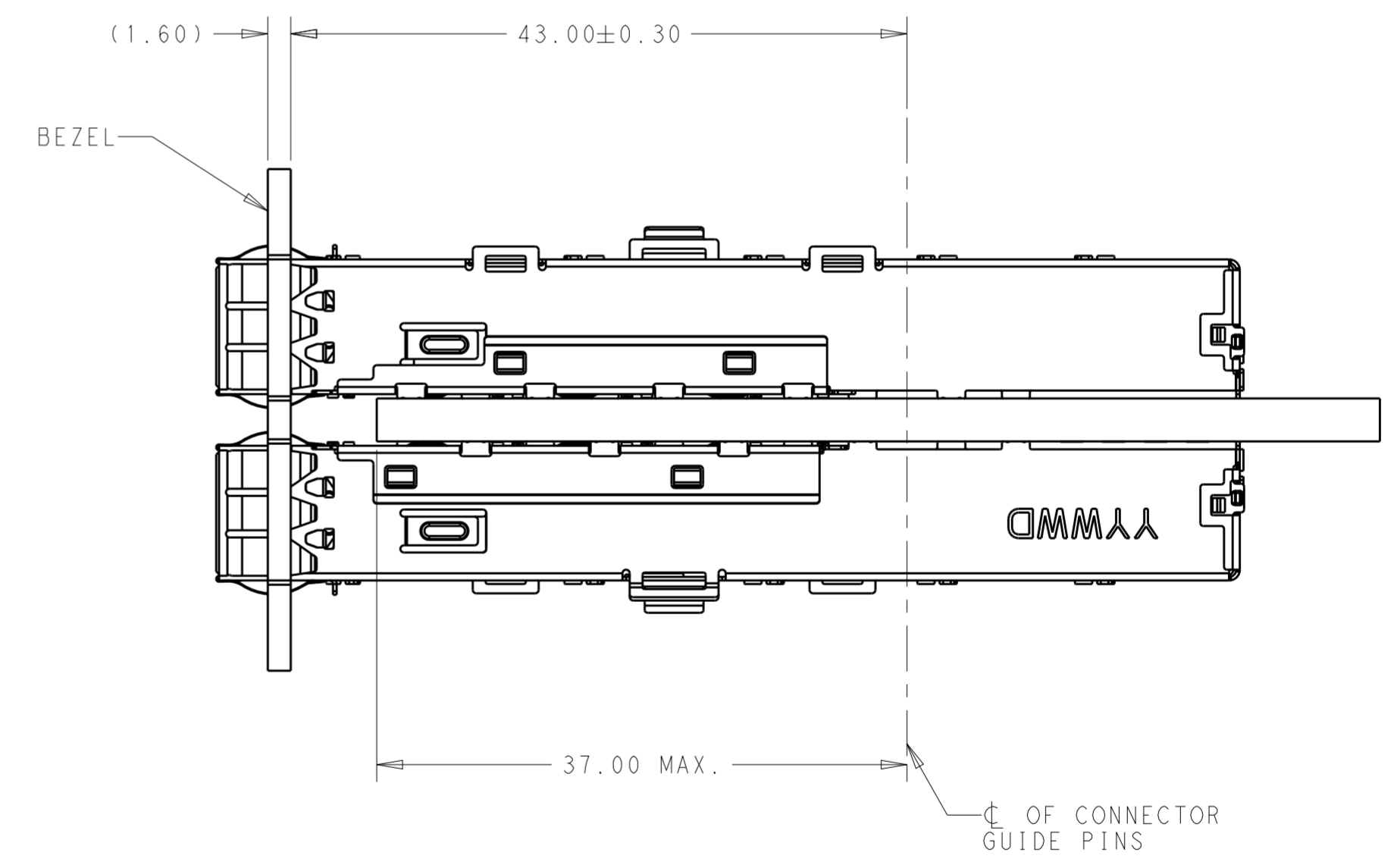
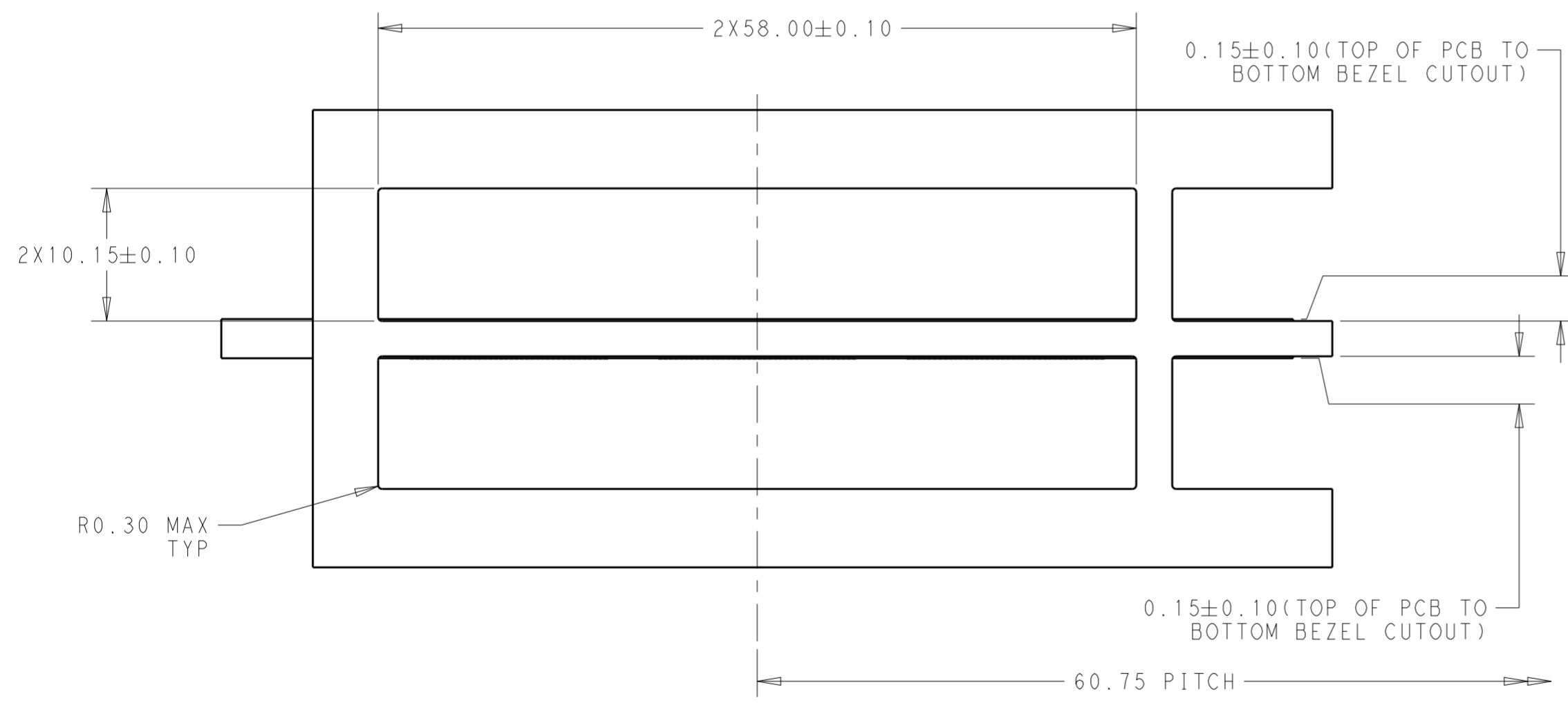
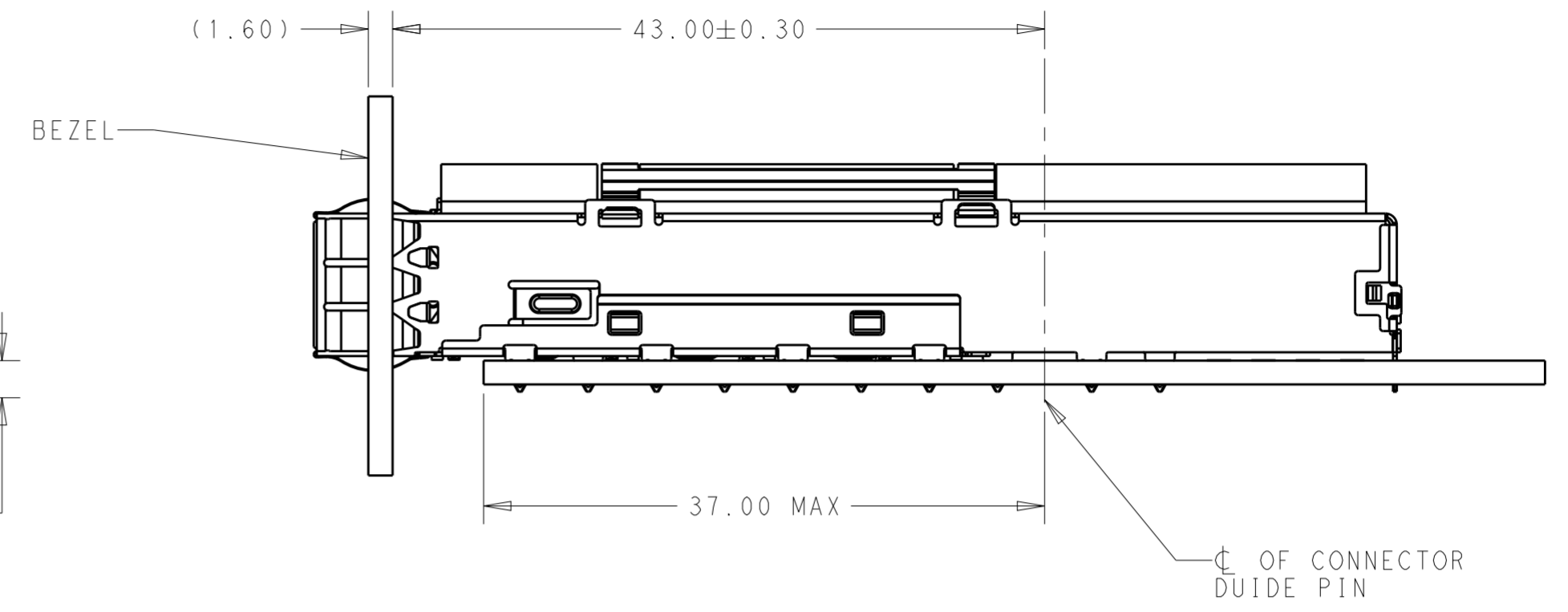
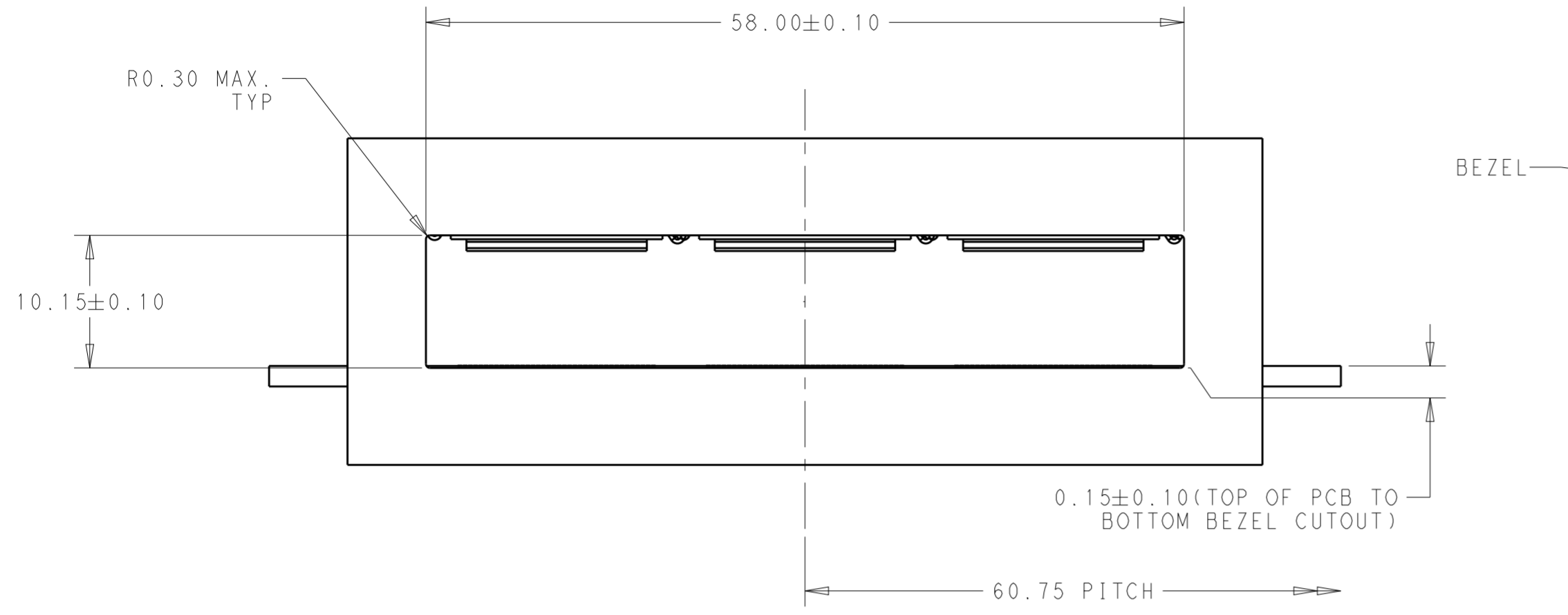
SCALE 3:1

HS SPECIFICATION	DIM A	PART NUMBER	DESCRIPTION	ITEM
NET	23.00	2342886-3	CAGE ASSY WITH NET HS	3
SAN	16.00	2342886-2	CAGE ASSY WITH SAN HS	2
PCI	13.70	2342886-1	CAGE ASSY WITH PCI HS	1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: STEPHEN HE	22AUG2018	<b>STE</b> TE Connectivity
		CHK: SEAN HAN	05JUL2018	
		APVD: SEAN HAN	22AUG2018	
		NAME: SEAN HAN		
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC
0 PLC ± 0.25		1 PLC ± 0.25		APPLICATION SPEC
2 PLC ± 0.25		3 PLC ± -		WEIGHT
3 PLC ± -		4 PLC ± -		CUSTOMER DRAWING
ANGLES ± 1		FINISH		SIZE: A2
MATERIAL				CAGE CODE: -
				DRAWING NO: 2342886
				RESTRICTED TO: -
				SCALE: 1:1
				SHEET: 1 OF 4
				REV: A

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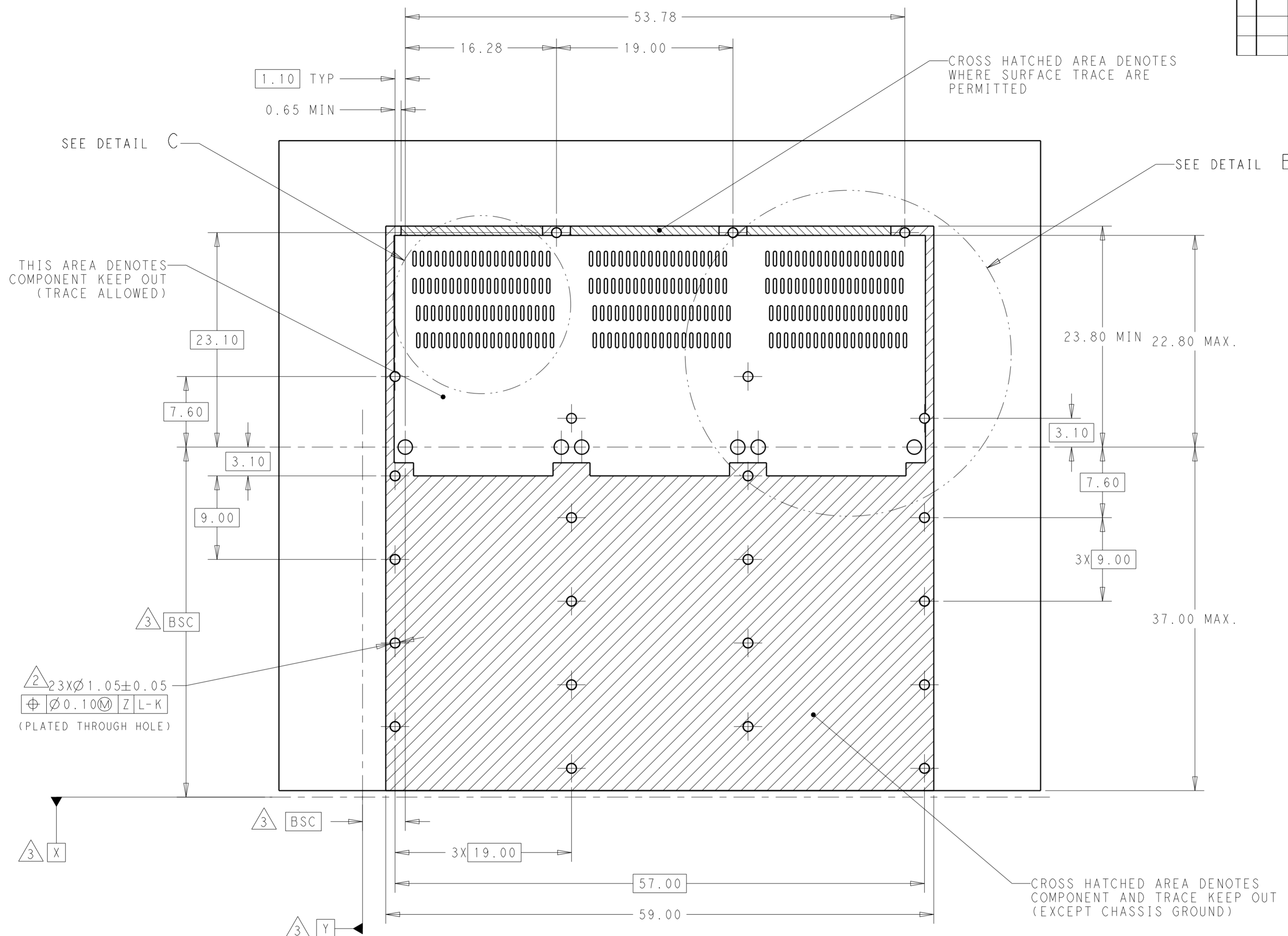
REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
-		SEE SHEET 1	-	-



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN STEPHEN HE 22AUG2018	TE Connectivity	
		CHK SEAN HAN 05JUL2018		
		APVD SEAN HAN 22AUG2018	NAME CAGE ASSEMBLY WITH HEAT SINK FOR GM QSFP-DD, 1X3, EXTRUSION	
DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.25 1 PLC ± 0.25 2 PLC ± 0.25 3 PLC ± - 4 PLC ± - ANGLES ± 1 FINISH -		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -
MATERIAL -		SIZE A2 CAGE CODE - DRAWING NO. 2342886 RESTRICTED TO -		
		CUSTOMER DRAWING SCALE 1:1 SHEET 2 OF 4 REV A		

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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-



2 23XØ1.05±0.05  
 Ø0.10 Z L-K  
 (PLATED THROUGH HOLE)

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	STEPHEN HE	22AUG2018
CHK	SEAN HAN	05JUL2018
APVD	SEAN HAN	22AUG2018
PRODUCT SPEC	-	
APPLICATION SPEC	-	
WEIGHT	-	
CUSTOMER DRAWING	-	

**STE** TE Connectivity

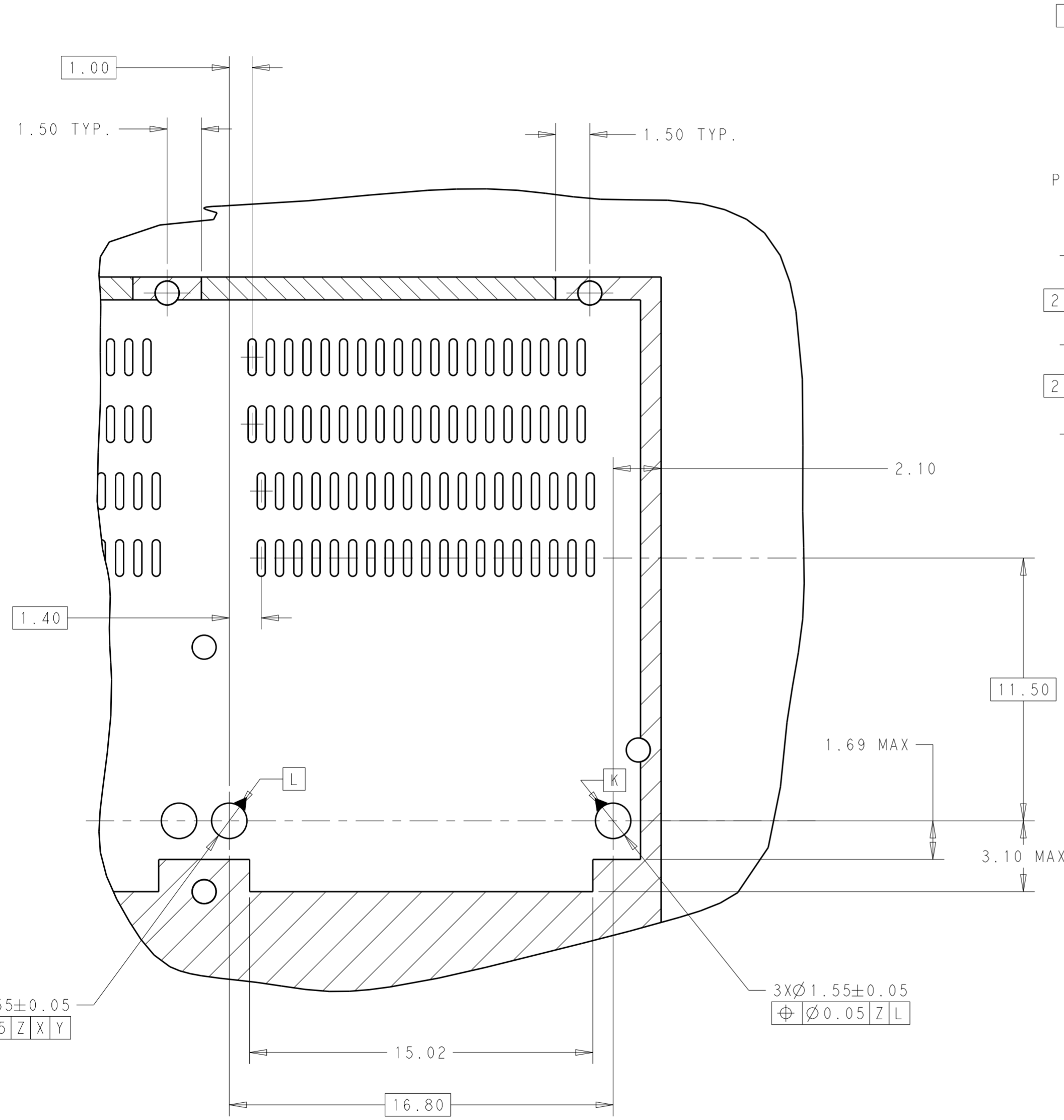
NAME: CAGE ASSEMBLY WITH HEAT SINK FOR GM QSFP-DD, 1X3, EXTRUSION

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	-	2342886	-

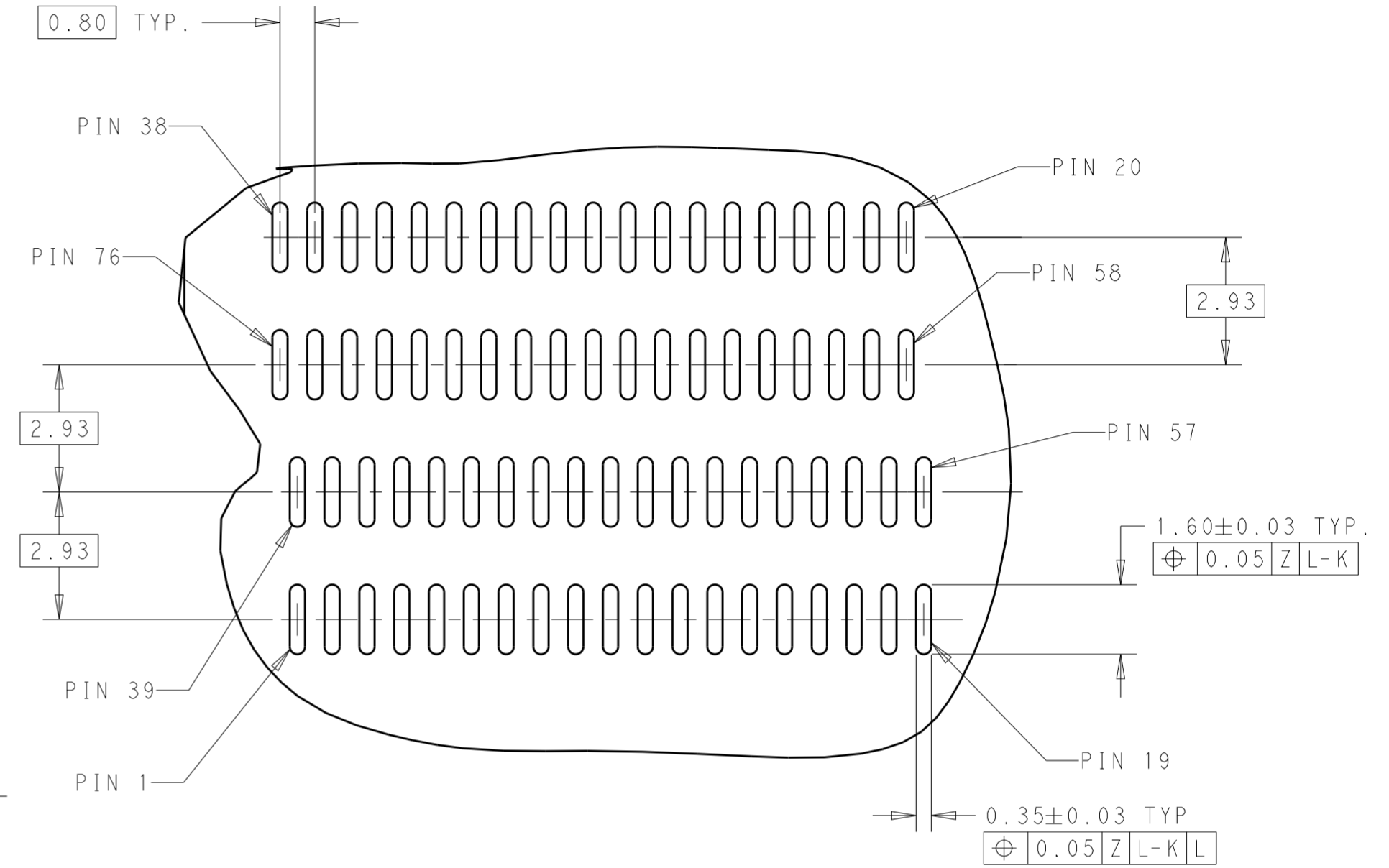
SCALE 1:1 SHEET 3 OF 4 REV A

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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-



DETAIL B  
SCALE 6:1



DETAIL C  
SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN 22AUG2018 STEPHEN HE	TE Connectivity	
DIMENSIONS: mm		CHK 05JUL2018 SEAN HAN		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD 22AUG2018 SEAN HAN	NAME CAGE ASSEMBLY WITH HEAT SINK FOR GM QSFP-DD, 1X3, EXTRUSION	
0 PLC ± 0.25	1 PLC ± 0.25	PRODUCT SPEC -	SIZE A2	CAGE CODE -
2 PLC ± 0.25	3 PLC ± -	APPLICATION SPEC -	DRAWING NO. 2342886	RESTRICTED TO -
4 PLC ± -	ANGLES ± 1	WEIGHT -	SCALE 1:1	SHEET 4 OF 4
FINISH -	-	CUSTOMER DRAWING	REV A	-