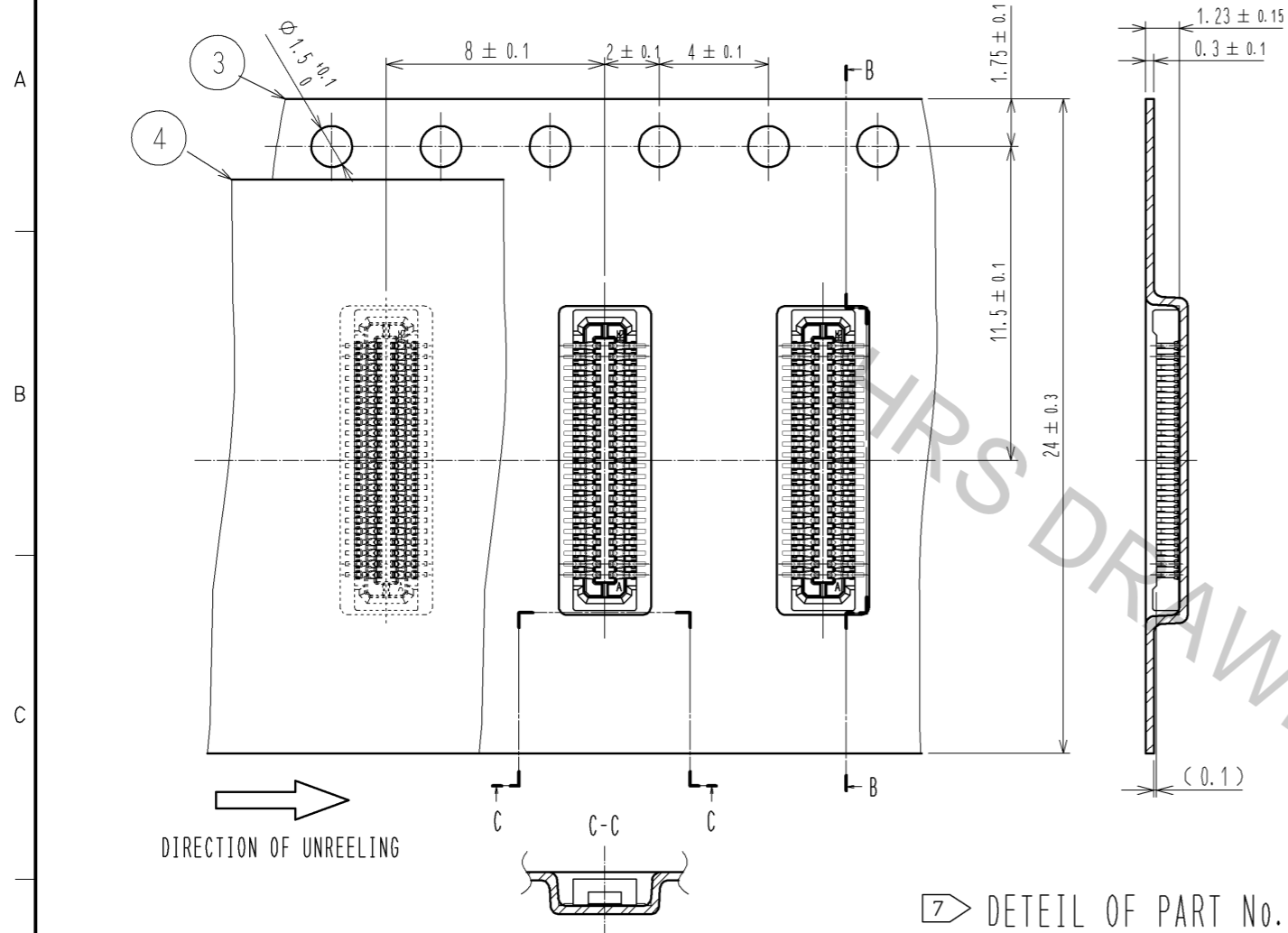
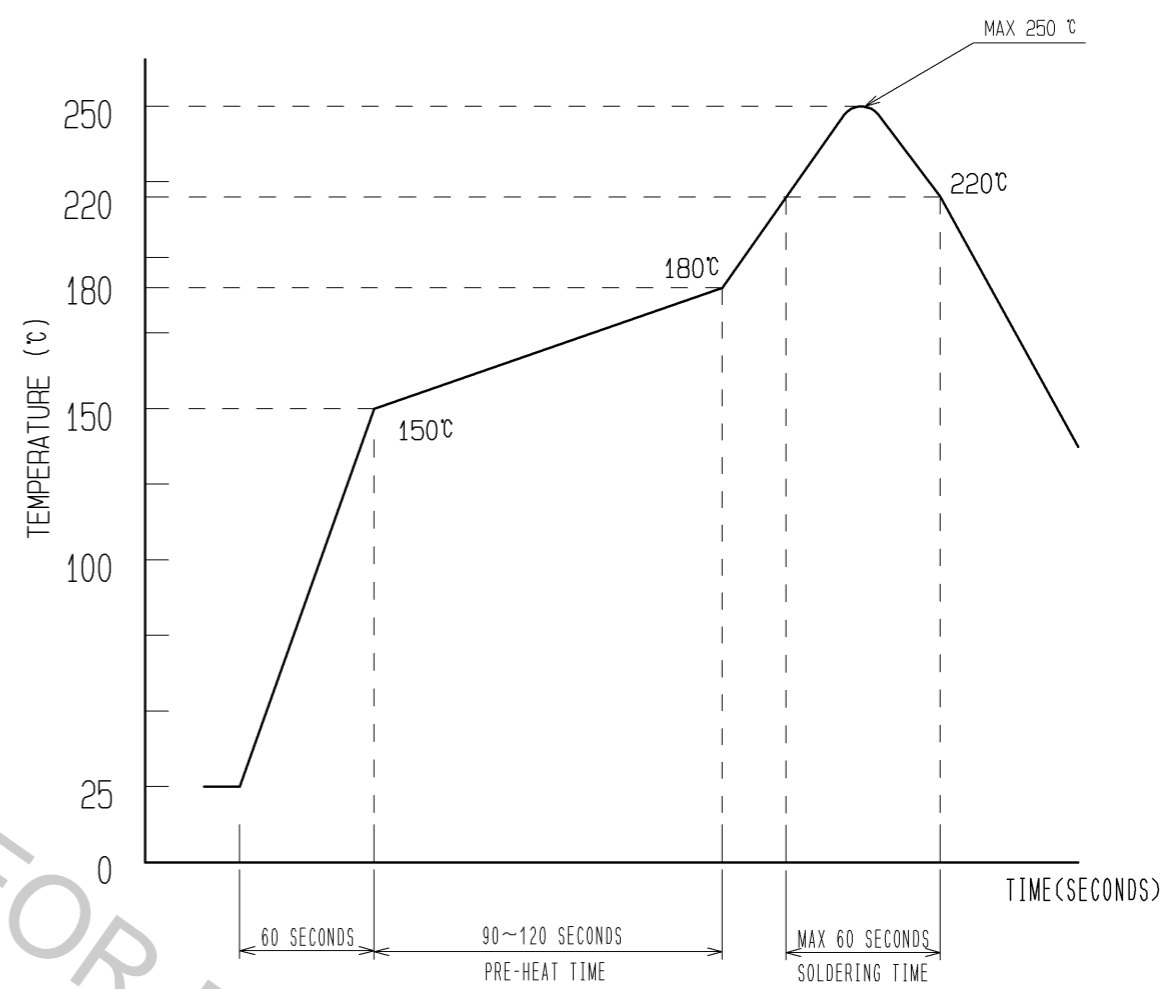


3	PS	CLEAR. EMBOSSED CARRIER TAPE	6	PS	CLEAR. REINFORCING COLLAR			
2	PHOSPHOR BRONZE	2	5	PS	BLACK. PLASTIC REEL			
1	LCP	BLACK. UL94V-0	4	POLYESTER	CLEAR. COVER TAPE			
NO.	MATERIAL	FINISH . REMARKS	NO.	MATERIAL	FINISH . REMARKS			
UNITS	mm	SCALE	FREE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
APPROVED : KH. IKEDA		12.10.03		DRAWING NO.		EDC3-336266-01		
CHECKED : TS. MIYAZAKI		12.10.03		PART NO.		DF37NC-44DS-0.4V(51)		
DESIGNED : RT. SHIMIZU		12.09.27		CODE NO.		CL684-3324-1-51		
DRAWN : RT. SHIMIZU		12.09.27						

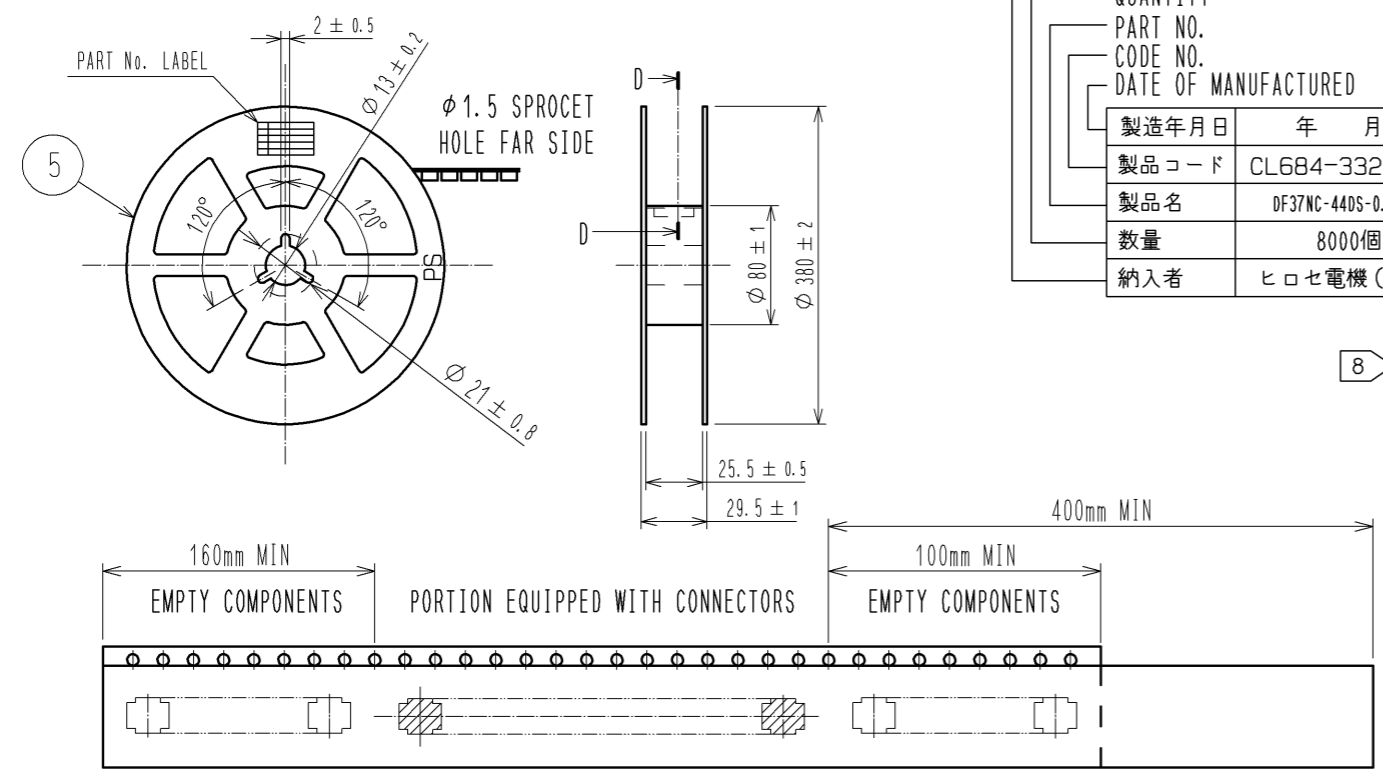
EMBOSSED CARRIER TAPE PACKAGING (FREE SIZE)



RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



STYLE AND DIMENSION OF REEL (FREE SIZE)

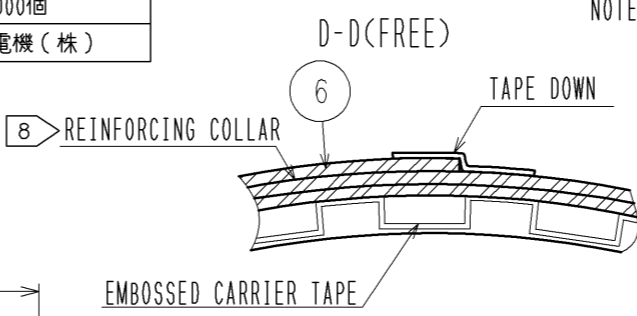


DETAIL OF PART No. LABEL

SUPPLIER	QUANTITY	PART NO.	CODE NO.	DATE OF MANUFACTURED
製造年月日	年 月 日	製品コード	CL684-3324-1-51	
製品名	DF37NC-44DS-0.4V(51)	数量	8000個	納入者
	ヒロセ電機(株)			

- 1) REFLOW TIME  
REFLOW METHOD: IR REFLOW  
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.  
DURATION ABOVE 220 °C: 60 SEC. MAX.  
(PEAK TEMPERATURE: 250°C MAX.)
- 2) PRE-HEAT TIME  
PRE-HEAT TEMPERATURE(MIN) :150 °C  
PRE-HEAT TEMPERATURE(MAX) :180 °C  
PRE-HEAT TIME : 90~120 sec.

NOTES ③ THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.



- 4. PER REEL 8000 CONNECTORS.
- 5. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.
- 6. REFER TO JIS C 0806-3 OR IEC 60286-3 (PACKING OF COMPONENTS FOR AUTOMATIC HANDLING)
- 7. DETAIL OF PART NO. LABEL IS WRITTEN IN JAPANESE.
- 8. AFTER FINISHING THE REELING, COVER THE SURFACE WITH 2 METERS OF REINFORCING COLLAR AND THE DOWN AT THE END.

<b>HRS</b>	DRAWING NO.	EDC3-336266-01
	PART NO.	DF37NC-44DS-0.4V(51)
	CODE NO.	CL684-3324-1-51
		△ 2/2