

K EC-A-190409 10/23/73 L EC A-262090 1/9/90

APPLICATOR PARTS LIST

**MINIATURE QUICK CHANGE APPLICATOR
END FEED**

**AMP INCORPORATED
HARRISBURG, PENNA.**

TYPE CODE
 PROD
 IN CIR
 W.O.

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453B42-1
2	SPACER - INSULATION		
3	INSULATION CRIMPER		
4	PIN CRIMPER		
5	SHEAR BLADE SPACER	1	690407-2
6	HOLD DOWN		
7	SHEAR BLADE	1	690813-2
8	ANVIL	1	3-690618-4
9	FRONT SHEAR PLATE	1	690619-6
10	SHEAR PLATE SPACER (Rear)	1	1-240645-4
11	REAR SHEAR PLATE	1	690814-2
12	HOLD DOWN SPRING		
13	SPRING SPACER		
14	HOLD DOWN SPACER		
15	Shear Plate Spacer(Front)	1	240645-7
16	SPRING - FEED RETURN	1	3-22287-0
17	ANCHOR - SPRING	1	238008-1
18	FRONT - STRIP GUIDE	1	690871-1
19	REAR - STRIP GUIDE	1	454204-5
20	DRAG - STOCK	1	1-240696-1
21	DRAG LEVER	1	240636-1
22	DRAG SPRING	1	7-22282-5
23	PLATE - STRIP HOLD	1	
24	STRIP GUIDE PLATE	1	240648-1
25	BASE BLOCK	1	240647-1
26	BASE PLATE	1	690658-1
27	STRIPPER	1	240639-1
28	RETAINING PLATE		
29	SHOULDER SCREW		
30	ANCHOR SPACER		
31	SPACER - BASE BLOCK		
32	Spacer, Stripper	1	2-690646-6
33			
34			
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	22490-5
37	DISC-WIRE	1	3-690111-2
38	DISC-INSULATION		
39	SPRING-COMPRESSION	1	690170-1
40	BALL STEEL	1	23247-6
41	DISC SPACER	1	690223-1
42	WASHER RAM	1	690214-1

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED	1	690125-1
44	RAM	1	690476-1
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.		
47	SCREW-SHOULDER		
48	CAM	1	690602-2
49	CRIMPER BOLT	1	7-21002-9
50			
51			
52	LEVER-TERMINAL	1	240634-1
53	FEED FINGER	1	690584-6
54	FEED FINGER SPRING	1	240638-1
55	FEED FINGER PIN	1	240624-1
56			
57			
58	HOUSING	1	240619-1
59	CAP	1	240621-1
60	WEAR PLATE	1	240845-1
61	ROD-FEED	1	240631-1
62	ROLLER-CAM	1	240658-1
63	PIN-CAM ROLLER	1	240659-1
64	SCREW-ADJ.	1	240632-1
65	BLOCK-PIVOT	1	240629-1
66	LEVER-INTERMEDIATE	1	240630-1
67	BUSHING	1	240613-1
68	SHAFT-PIVOT	1	240626-1
69	PLATE ADJ.	1	240628-1
70	HEX NUT	1	22594-8
71	SPACER	1	690517-1
72	Spring Assist	1	690603-1
73			
74			
75			
76			
77			
78	GUARD (WINDOW)	REF	455745-1
79	Guard	REF	690645-2

CRIMPING DATA

TO APPLY TERMINAL
AMP Edge (RIGHT HAND)

PAD LETTER	CRIMP HEIGHT	WIRE SIZE
A	.056-.060	16
B	.052	18
C	.047	20
D	.044	22

CRIMP SIZE	TYPE	FEED
WIRE	.080	F
INSUL.		.430

INSULATION RANGE WIRE RANGE
22-16

EXPLODED VIEW SET UP CASE
A-6032-3 679108-1

REMARKS:
PRE-Feed
Amp-O-lectric
Tool Mounting Sequence
From Front of Ram Outwards
7,5,& 1

RECOMMENDED SPARE PARTS

THIS APPLICATOR IS TO BE USED ON

MACH. SERIAL NO. DIST.
MACH. PARTS LIST 565135-5 C6
APPL. SERIAL NO. DATE SHIPPED DESIGNED BY
CUSTOMER NAME AND ADDRESS CHK'D. DATE
APPLICATOR NUMBER REV. L 687271-2 SHEET 1 of 1

141 HARDWARE 1/10/73
 J REVER END R 5152 1/21/73
 G REVER END 12-31-74
 H REVER END R 1974 1/10/74

F REV PER ECN 10/11/73 R 818

D REV PER ECN 6-25-73 L 1-9839
 E REV PER ECN 4-17-74 TMV R 445

For Hardware Use 687011-2