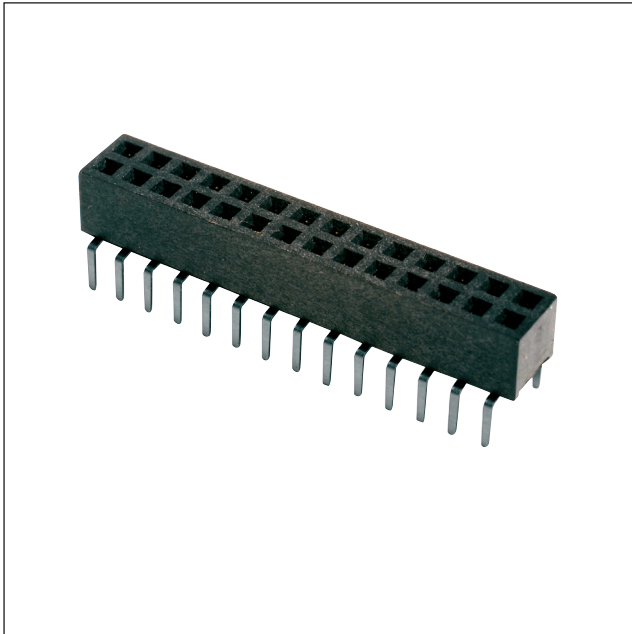


# 3M™ Through-Board Socket

2 mm x 2 mm Straight, Dual Entry, Solder Tail

953 Series



- Optimizes use of PC board space
- High temperature dielectric
- “No lead” wave and reflow solder compatible
- Dual row design, 4–80 pins
- Minimized PC Board stacking heights
- Mates with pin-strip header products
- RoHS Compliant. See the Regulatory Information Appendix (RIA) in the RoHS compliance section of [www.3Mconnectors.com](http://www.3Mconnectors.com) for compliance information (RIA E1 & C1 apply)

Date Modified: November 17, 2012

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## Physical

### Insulation

Material: High Temperature Thermoplastic  
Flammability: UL 94V-0  
Color: Black

### Contact

Material: Copper Alloy

### Plating

Underplating: 1.25–2.5  $\mu\text{m}$  [50–100  $\mu\text{in}$ ] Nickel  
Wiping Area: Flash Gold  
Solder Tail Area: 1–3  $\mu\text{m}$  [10–11  $\mu\text{in}$ ] Matte Tin

## Electrical

### Current Rating:

Insulation Resistance:  $> 5 \times 10^8$  Ohm at 100 V<sub>DC</sub>

Withstanding Voltage: 1000 V<sub>DC</sub>

Transition Resistance:  $\leq 20$  mOhm

## Environmental

Temperature Range: -40 °C to +105 °C

Processing Temperature: max. 260 °C (Profile per J-STD-020C)

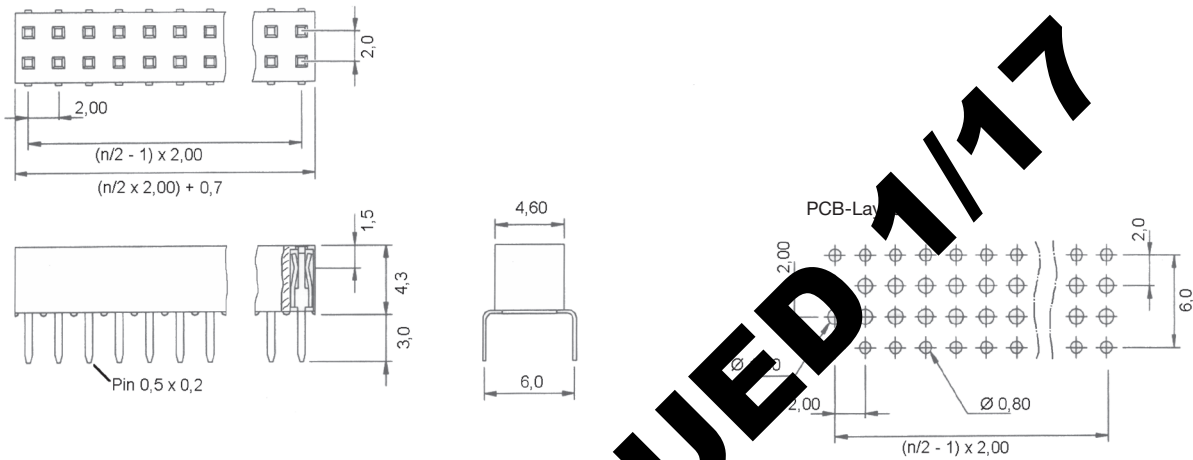
Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080

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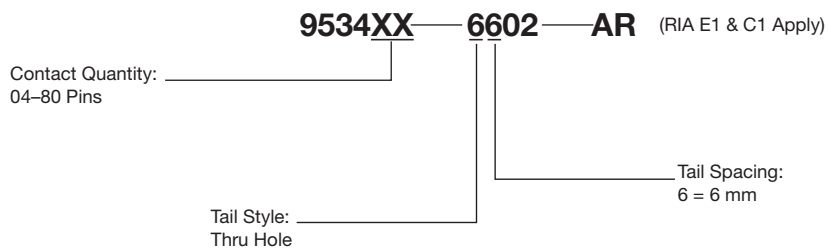


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n = No. of Contacts

Tolerance Unless Noted [mm]				
Nominal Size	0.5-3	3-6	6-30	30-120
Linear Dim	+/- 0.1	+/- 0.1	+/- 0.2	+/- 0.3
Radii	+/- 0.2	+/- 0.5	+/- 1	+/- 1

## Ordering Information



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