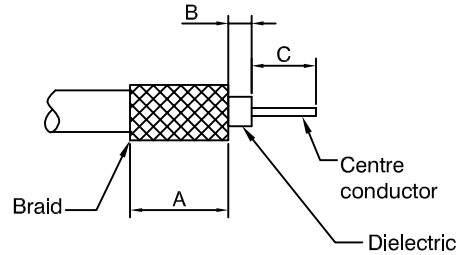


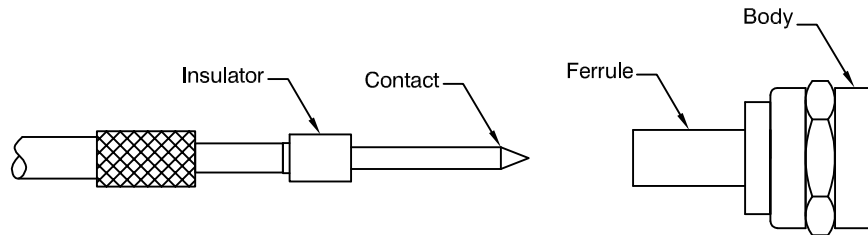
Assembly Instructions

1) Strip the cable Jacket back 6mm. Fold back the Braid over the jacket then strip the Dielectric to 1mm. Take care not to nick the centre conductor or braid. Trim the Centre Conductor to 3mm.

A = 6mm
B = 1mm
C = 3mm

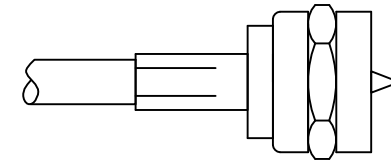


2) Crimp the contact onto the centre conductor. When using this connector with RG179 or RD179 the contact has to be soldered onto the centre conductor. Slide the insulator over the contact as shown.



3) Insert the contact into the body. Ensure the contact and insulator are correctly located in the connector interface before crimping. Where a single piece body is used (integral crimp ferrule), position the crimp die approx 2mm back from the rear of the housing.

(Internal Use only - Use modified version of PC00308 engraved with VF10-2061)



ECN0002 Amended text. Delete Note	MS	5	14 Dec 10
Modified tool added	MS	4	10 Nov 10
Note 3, Crimp Position specified	MS	3	14 Jul 10
CAD Issue	SN	2	30 Aug 01
First Issue	CBB	1	06 Aug 99
DESCRIPTION OF REVISION	APPVD	ISS	DATE

 **Connectivity Solutions**
7-13 Russel Way,
Widford Industrial Estate,
Chelmsford, Essex,
CM1 3AA, UK.
Tel: +44 (0) 1245 359515
Fax: +44 (0) 1245 358938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

M Nielsen

APPROVED BY:

R Drennan

DATE:

30 Aug 01

DESCRIPTION:

Stripping and Assembly
Instructions for F Crimp Plug

DRAWING NUMBER:

VAIF1107

PAGE: 1 OF 1