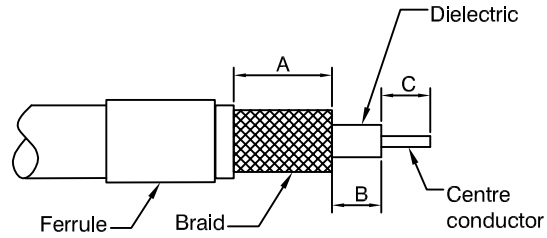


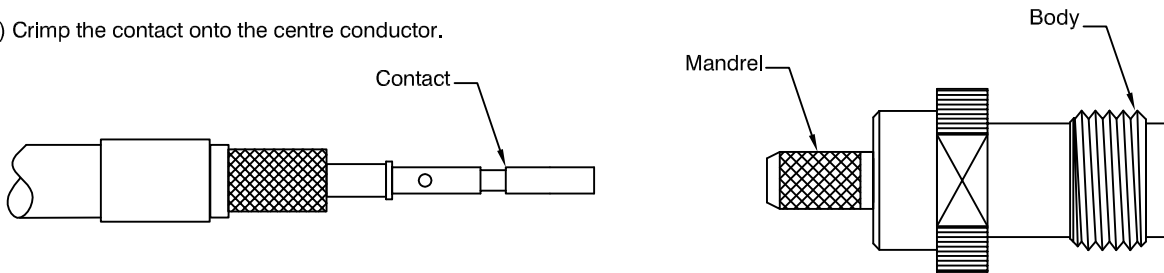
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

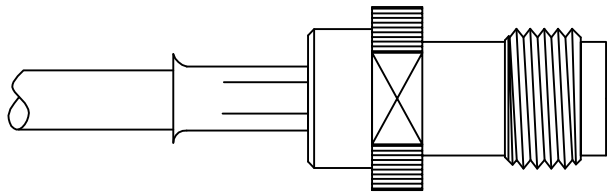
- A = 8mm
- B = 4mm
- C = 4mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VT30-2031	VX1305	DCC1113	1.72	6.48

First Issue	JC	1	19 May 11
DESCRIPTION OF REVISION	APPVD	ISS	DATE



Cinch Connectivity Solutions, Ltd
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 Chelmsford
 Essex CM1 2UP, England
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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY: J Cracknell
 CHECKED BY: M Spooner
 APPROVED BY: M Spooner
 DATE: 19 May 2011

DESCRIPTION:
 Stripping and Assembly
 Instructions for TNC Crimp Jack
 VT30-2031

DRAWING NUMBER:
VAIT3102

PAGE: 1 OF 1