ML-XT™ Blind Cavity Plug

1.0 SCOPE

This specification specifies the general requirements to describe the packaging procedure for the ML-XT™ Blind Cavity Plug P/N 934941000

2.0 PURPOSE

The purpose of this specification is to ensure that all parts shipped from Molex arrive damage free and in a manner which allows ease of handling, storage and distribution.

3.0 GENERAL PACKAGING INFORMATION

The recommended carton closure is box tape applied to the top and bottom faces.
The carton weight should not exceed 15kg.

4.0 PACKAGING OF PARTS

4.1 PACKAGING OF PARTS IN BAGS

The parts are placed in a heat-sealed bag; refer to table 2 for bag dimensions.
The relevant drawings are:

Drawing	Description
934941000 PSD	ML-XT Blind Cavity Plug Sales Drawing

Table 1

Part Numbers for packaging are as follows:

Packaging Item	Part Number	Description	Dimensions
Carton	967070023	Carton For Blind Cavity Plugs	W=83, L= 178, H=174
PolyBag	N/A	Bag For Blind Cavity Plugs	

Table 2

Figure 1: Parts Placed in Bag

Note: No mixed part numbers allowed

The recommended quantities of parts are placed in the bag. The bag is then heat sealed and a standard Molex label is placed on the outside of the bag. The label must adequately describe the product details and factory order information.

Figure 2: Vendor Label on Bag

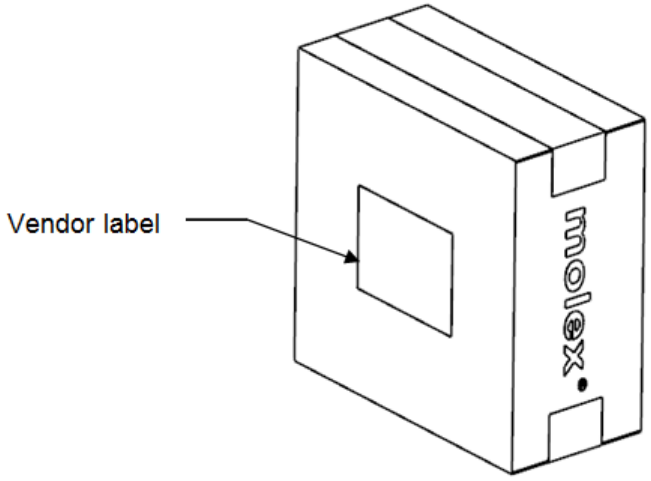

Figure 3: 967070023 Carton

Material No.	No. Of Bags	QTY per Bag	QTY per Carton	Description	Carton P/N	M.O.Q
934941000	5	1000	5000	Blind Cavity Plug for ML-XT™	967070023	10000

Table 3

Note: No mixed part numbers allowed

The specified number of bags are placed inside the carton. Bubble wrap or similar packaging filler is used to take up any free space inside the carton. The Vendor label which includes the following information is placed on the outside of the carton:

- Part Number - 934941000
- Part Description – ML-XT Blind Cavity Plug
- Quantity - 5000
- P/O Number – e.g. 10361177
- Date – e.g. 06/Aug/2015
- Molex Symbol
- Country of Manufacture – e.g. TWN
- Product Revision

When the cartons arrive in Molex Ireland a standard Molex label is placed over the vendor label on the outside of the carton The label must adequately describe the product details and factory order information.

Figure 4: Vendor Label Sample (69.0 x 69.0mm)

5.0 LABELLING

The Molex labels to be used are the standard Molex Ireland labels (127.0 x 76.2mm).

Figure 5: Molex Label Sample