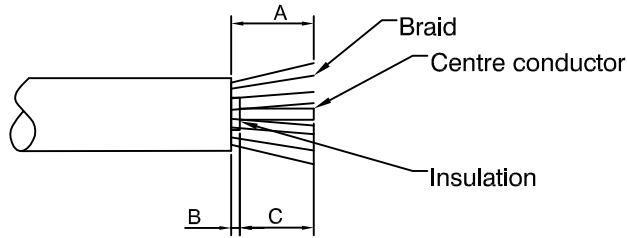


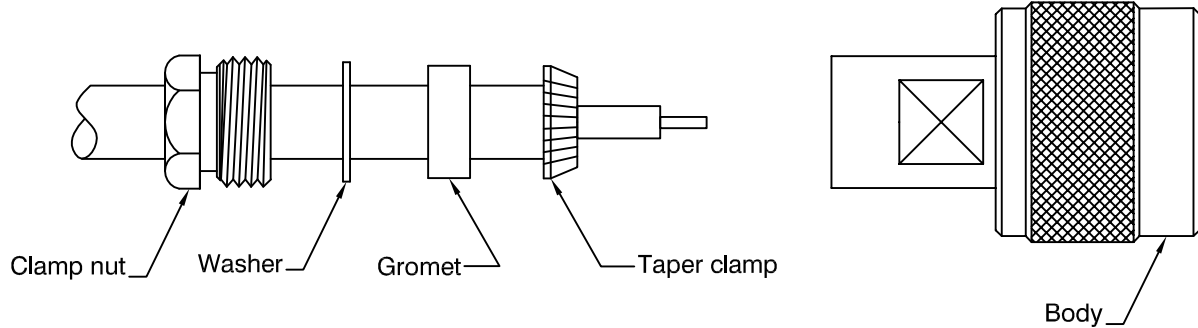
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

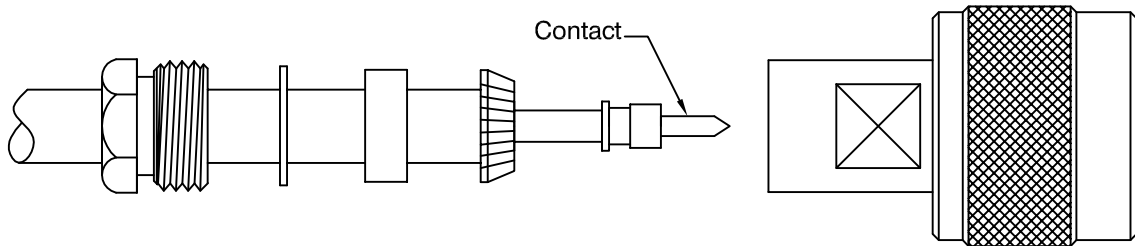
- A = 4.5mm
- B = 0.5mm
- C = 4mm



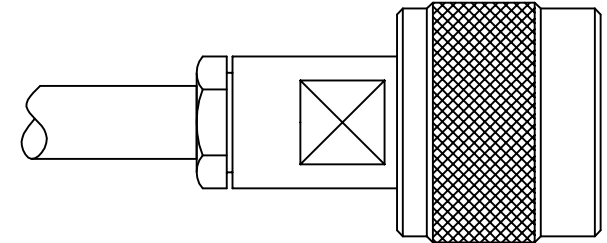
2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



3) Solder the contact onto the centre conductor.



4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VNS10-2051	N/A	N/A	N/A	N/A

First Issue	JC	1	06 April 11
DESCRIPTION OF REVISION	APPVD	ISS	DATE

Connectivity Solutions
 7-13 Russel Way,
 Widford Industrial Estate,
 Chelmsford, Essex,
 CM1 3AA, UK.
 Tel: +44 (0) 1245 359515
 Fax: +44 (0) 1245 358938

SCALE: Not To Scale	DRAWN BY: J CRACKNELL
DIMENSIONS: mm	CHECKED BY: M SPOONER
TOLERANCES:	APPROVED BY: M SPOONER
	DATE: 06 April 11

DESCRIPTION:
Stripping and Assembly Instructions for N Clamp Plug

DRAWING NUMBER:
VAIN1205
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