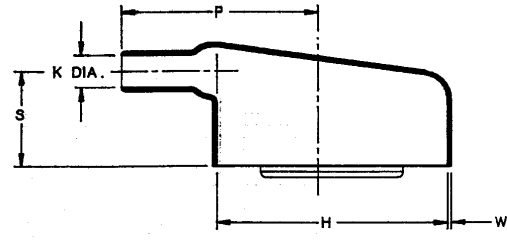
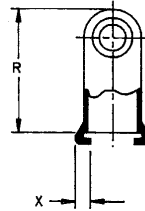


AS SUPPLIED



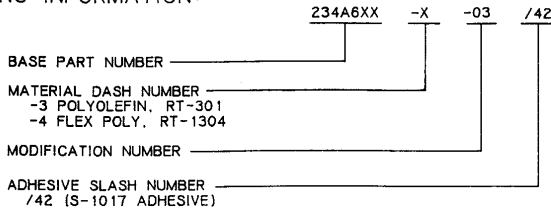
AFTER UNRESTRICTED RECOVERY

NOTES:

1. ALL DIMENSIONS ARE IN INCHES.
2. DIMENSIONS APPEARING IN TABLE ARE AS FOLLOWS:
 a - AS SUPPLIED
 b - AFTER UNRESTRICTED RECOVERY
3. COATING IS STANDARD. AS SUPPLIED DIMENSIONS APPEARING IN TABLE ARE FOR UNCOATED PARTS WHEN COATING IS ADDED. ENTRY DIAMETERS WILL BE REDUCED BY .06 MAX. PART IS COATED THROUGHOUT INCLUDING LIPS.

PART NUMBER	H		J		K		P	R	S	W	X
	MIN	±5%	MIN	±5%	MIN	MAX	±10%	±10%	±10%	±20%	±20%
	a	b	a	b	a	b	b	b	b	b	b
234A611-X-03/42	.63	.80	.63	.42	.63	.16	1.02	.85	.60	.04	.12
234A621-X-03/42	.75	1.11	.75	.42	.75	.21	1.21	.97	.73	.04	.12
234A632-X-03/42	1.15	1.66	1.15	.42	1.15	.29	1.69	1.10	.87	.04	.12
234A642-X-03/42	1.35	2.31	1.35	.42	1.35	.34	2.10	1.20	1.00	.04	.12
234A652-X-03/42	1.48	2.28	1.48	.54	1.48	.42	2.20	1.27	1.00	.04	.12
234A661-X-03/42	.63	.80	.63	.42	.63	.15	1.02	.73	.48	.04	.12
234A671-X-03/42	.75	1.11	.75	.42	.75	.20	1.21	.78	.53	.04	.12

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	APPROVED BY <i>[Signature]</i>	DATE 16 APRIL 1987	
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