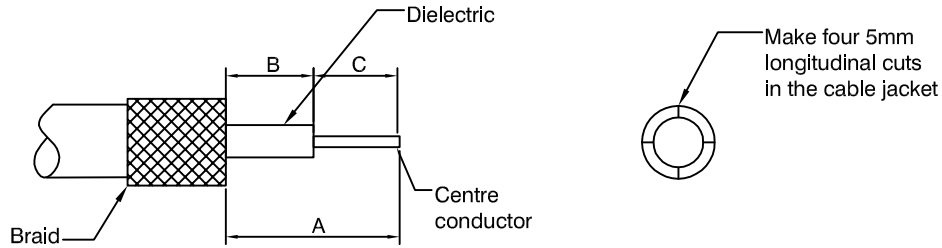


Assembly Instructions

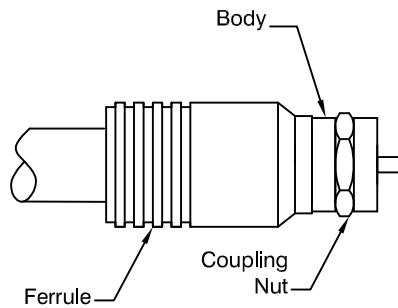
| Connector Part Number | Stripping Tool Part Number | Crimp Tool Part Number | Hex Size | |
|-----------------------|----------------------------|------------------------|----------|---------|
| | | | Pin | Ferrule |
| VF10-167RBS | N/A | CTM3501 | N/A | 12.10 |
| VF10-519 | N/A | CTM3500 | N/A | 11.40 |

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Remove all exposed foil and fold back braid over outer jacket.

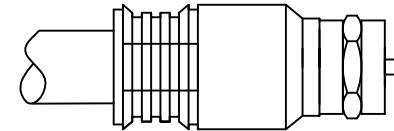
- A = 9.5mm
- B = 3.2mm
- C = 6.3mm



2) Lightly grip the cable with pliers about 70mm from the stripped end. Push and rotate the connector in a clockwise direction until the connector is fully in position (this has been achieved when the cable dielectric is flush with the connector interface).



3) Crimp the ferrule using the correct tool for the connector.



| | | | |
|-------------------------|-------|-----|------------|
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EMERSON
Network Power

Connectivity Solutions
7-13 Russel Way,
Widford Industrial Estate,
Chelmsford, Essex,
CM1 3AA, UK.
Tel: +44 (0) 1245 359515
Fax: +44 (0) 1245 358938

| | | |
|---------------------|--------------|------------|
| SCALE: Not To Scale | DRAWN BY: | S Nash |
| DIMENSIONS: mm | CHECKED BY: | M Nielsen |
| TOLERANCES: | APPROVED BY: | P Couzens |
| | DATE: | 13 July 01 |

DESCRIPTION:
**Stripping and Assembly
Instructions for F Crimp Plug**

| |
|------------------------------------|
| DRAWING NUMBER: VAIF1101 |
| PAGE: 1 OF 1 |