

## Contact insert - HC-B 24-I-CT-F - 1648348

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HEAVYCON female insert, B24 series, 24-pos., for crimp contacts. PE connection using tension sleeve technology.

### Product Features

- ✓ For fast coding with plastic profile
- ✓ PE connection using tension sleeve technology



### Key commercial data

Packing unit	1 1
Weight per Piece (excluding packing)	86.56 GRM
Custom tariff number	85366990
Country of origin	China

### Technical data

#### General

Note	For HEAVYCON ADVANCE and HEAVYCON housing of B24 type, crimp contacts CK 2,5-ED (crimp contacts not included in the scope of supply).
Connection method	Crimp connection
Pollution degree	3
Surge voltage category	III
Constructional and testing regulations	DIN EN 61984
	DIN EN 60664
	IEC 60352
Number of positions	24+PE
Insertion/withdrawal cycles	≥ 500
Design	B24
Connection in acc. with standard	IEC / EN
Conductor cross section	0.5 mm <sup>2</sup> ... 4 mm <sup>2</sup>

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## Technical data

### General

Connection cross section AWG	20 ... 12
Stripping length of the individual wire	7.5 mm
Assembly instructions	Coding also using the CP-HC (1686478) coding profiles. HC-B6../ HC-B10..for two coding profiles. HC-B16../ HC-B24..for four coding profiles.
Connection	For housing design B24. Connectors may only be inserted when there is no load/the power is switched off. Use a screwdriver to remove the crimp contacts. The opening for the screwdriver is next to the opening where the conductor is inserted.

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 125 °C (including heating up of contacts)
Degree of protection	IP20

### Material data

Inflammability class according to UL 94	V0
Contact material	Copper alloy
Contact surface material	Ag (alternatively Au)
Contact carrier material	PA

### Electrical characteristics

Rated voltage (III/3)	500 V
Rated surge voltage	6 kV
Rated current	16 A

## Classifications

### eCl@ss

eCl@ss 4.0	272607xx
eCl@ss 4.1	27260701
eCl@ss 5.0	27143424
eCl@ss 5.1	27143424
eCl@ss 6.0	27143424
eCl@ss 7.0	27440209
eCl@ss 8.0	27440209

### ETIM

ETIM 3.0	EC000438
ETIM 4.0	EC000438
ETIM 5.0	EC000438

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## Classifications

### UNSPSC

UNSPSC 6.01	30211923
UNSPSC 7.0901	39121522
UNSPSC 11	39121522
UNSPSC 12.01	39121522
UNSPSC 13.2	39121522

## Approvals

### Approvals

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#### Approvals

CSA / UL Recognized / cUL Recognized / cULus Recognized

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#### Ex Approvals


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#### Approvals submitted

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## Approval details

CSA 	
mm <sup>2</sup> /AWG/kcmil	20-12
Nominal current I <sub>N</sub>	20 A
Nominal voltage U <sub>N</sub>	600 V

UL Recognized 	
mm <sup>2</sup> /AWG/kcmil	22-14
Nominal current I <sub>N</sub>	13 A
Nominal voltage U <sub>N</sub>	600 V

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## Approvals

cUL Recognized	
mm <sup>2</sup> /AWG/kcmil	22-14
Nominal current I <sub>N</sub>	13 A
Nominal voltage U <sub>N</sub>	600 V

cULus Recognized	
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## Accessories

### Accessories

#### Assembly tool

Removal tool - CK2,5-EWZ - 1662722



Contact removal tool, for turned CK 2,5... contacts

### Coding element

Coding profile - CP-HC - 1686478



Encoding profile, 4 encoding profiles per strip, 40 strips per unit pack, for insertion in encoding grooves

Coding element - HC-CBU - 1676860



Coding socket for coding up to 16 connectors

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### Accessories

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Coding bolt - HC-CB - 1772722



Coding pin, prevents mismating of up to six connectors with an identical number of positions

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Coding element - HC-CST - 1676857



Coding peg for coding up to 16 connectors

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Dummy socket - CK2,5-ED-BB - 1584693



Dummy socket for contact carrier with turned CK 2,5-ED... socket contacts. For HC-A../HC-BB../HC-M... series contact inserts.

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### Crimp contact

Crimp contact - CK2,5-ED-0,50BU AG - 1663640



Turned 2.5 crimp contact, individual female contact, core diameter 0.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-0,75BU AG - 1663653



Turned 2.5 crimp contact, individual female contact, core diameter 0.75 mm<sup>2</sup>, silver-plated

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### Accessories

Crimp contact - CK2,5-ED-1,00BU AG - 1663666



Turned 2.5 crimp contact, individual female contact, core diameter 0.75 to 1.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-1,50BU AG - 1663679



Turned 2.5 crimp contact, individual female contact, core diameter 1.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-2,50BU AG - 1663682



Turned 2.5 crimp contact, individual female contact, core diameter 2.5 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-3,00BU AG - 1663695



Turned 2.5 crimp contact, individual female contact, core diameter 3.00 mm<sup>2</sup>, silver-plated

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Crimp contact - CK2,5-ED-4,00BU AG - 1663705



Turned 2.5 crimp contact, individual female contact, core diameter 4.00 mm<sup>2</sup>, silver-plated

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## Contact insert - HC-B 24-I-CT-F - 1648348

### Accessories

Crimp contact - CK2,5-ED-0,50BU AU - 1674859



Turned 2.5 crimp contact, individual female contact, core diameter 0.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-1,00BU AU - 1674833



Turned 2.5 crimp contact, individual female contact, core diameter 0.75 to 1.0 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-1,50BU AU - 1674820



Turned 2.5 crimp contact, individual female contact, core diameter 1.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-2,50BU AU - 1674862



Turned 2.5 crimp contact, individual female contact, core diameter 2.5 mm<sup>2</sup>, gold-plated

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Crimp contact - CK2,5-ED-4,00BU AU - 1674846



Turned 2.5 crimp contact, individual female contact, core diameter 4.00 mm<sup>2</sup>, gold-plated

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### Crimping tool

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### Accessories

Crimping pliers - CRIMPFOX-1,6/2,5-ED-4,0 - 1687419



Crimping pliers, for turned contacts, CK 1.6 ED... and CK 2.5 ED...

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### Docking frame

Docking frames - HC-B 24-ANDOCK - 1586141



Docking frame for racks, for contact inserts of B24 type, with four M5 flat headed screws, rack balance x/y axis +/- 1.5 mm

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### Mounting material

Mounting material - HC-B-PES - 1604997



PE screw, for contact inserts HC-B / HC-BB / HC-DD / HC-D40 / HC-D64

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PE multiplier - HC-B-3PE - 1644326



PE multiplier, for three PE connections, for HC-B (besides HC-B..E..ZZ) / HC-BB / HC-DD / HC-D40 / HC-D64 contact inserts

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Strain relief clamp - HC-B-ZG - 1685327



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, straight cable exit



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### Accessories

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Strain relief clamp - HC-B-ZS - 1685330



Strain relief clamps contact inserts of series: B-, BB-, D 40, D 64, DD and HV, lateral cable exit

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### Plug assembly frame

Connector assembly frame - HC-SMR-B24 - 1687985



HEAVYCON connector assembly frame, for contact inserts of type B24

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### Plug mounting plate

Connector assembly frame - HC-SMP 150-B24-AMQ - 1660944



HEAVYCON connector assembly frame with panel mounting base with double locking latch, for contact inserts of type B24, 150 mm long

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- CK2,5-ED-0,37BU AG - 1585634



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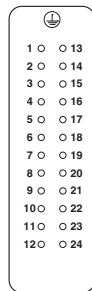
## Accessories

- CK2,5-ED-0,37BU AU - 1585647



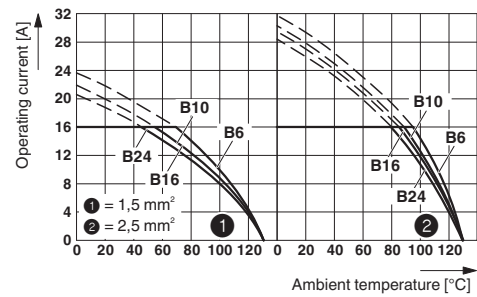
## Drawings

Schematic diagram



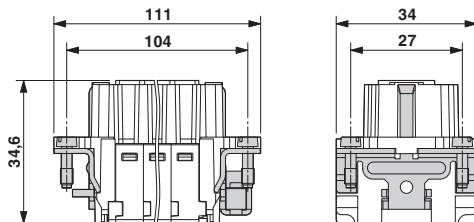
Connector pin assignment, connection side

Diagram



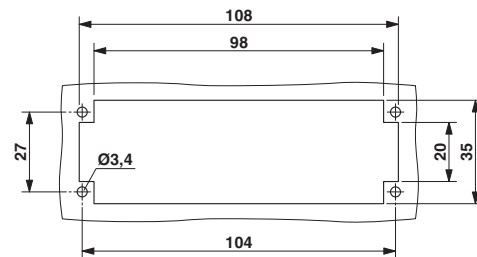
Derating diagram

Dimensioned drawing



Female insert

Dimensioned drawing



Panel cutout