

APPLICABLE STANDARD				
RATING	OPERATING TEMPERATURE RANGE	-55 °C TO 85 °C ⁽¹⁾	STORAGE TEMPERATURE RANGE	-10 °C TO 60 °C ⁽²⁾
	VOLTAGE	125 V AC	OPERATING HUMIDITY RANGE	40 % TO 80 %
	CURRENT	0.5 A	STRAGE HUMIDITY RANGE	40 % TO 70 % ⁽²⁾

SPECIFICATIONS

ITEM	TEST METHOD	REQUIREMENTS	QT	AT
CONSTRUCTION				
GENERAL EXAMINATION	VISUALLY AND BY MEASURING INSTRUMENT.	ACCORDING TO DRAWING.	×	×
MARKING	CONFIRMED VISUALLY.		×	×
ELECTRIC CHARACTERISTICS				
CONTACT RESISTANCE	100 mA (DC OR 1000 Hz).	45 mΩ MAX.	×	-
CONTACT RESISTANCE MILLIVOLT LEVEL METHOD	20 mV MAX, 1 mA(DC OR 1000Hz)	55 mΩ MAX.	×	-
INSULATION RESISTANCE	250 V DC	100 MΩ MIN.	×	-
VOLTAGE PROOF	300 V AC FOR 1 min.	NO FLASHOVER OR BREAKDOWN.	×	-
MECHANICAL CHARACTERISTICS				
MECHANICAL OPERATION	500 TIMES INSERTIONS AND EXTRACTIONS.	① CONTACT RESISTANCE: 55 mΩ MAX. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	-
VIBRATION	FREQUENCY 10 TO 55 Hz, AMPLITUDE : 1.52 mm, AT 2h FOR 3 DIRECTIONS.	① NO ELECTRICAL DISCONTINUITY OF 1 μs. ② NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	-
SHOCK	490 m/s ² , DURATION OF PULSE 11 ms AT 3 TIMES FOR 3 DIRECTIONS.		×	-
ENVIRONMENTAL CHARACTERISTICS				
DAMP HEAT (STEADY STATE)	EXPOSED AT 40±2 °C, 90 ~ 95 %, 96 h.	① CONTACT RESISTANCE: 55 mΩ MAX. ② INSULATION RESISTANCE: 100 MΩ MIN.	×	-
RAPID CHANGE OF TEMPERATURE	TEMPERATURE-55→+15~+35→+85→+15~+35°C TIME 30 → 10~15 → 30 → 10~15 min. UNDER 5 CYCLES.	③ NO DAMAGE, CRACK AND LOOSENESS OF PARTS.	×	-
CORROSION SALT MIST	EXPOSED IN 5 % SALT WATER SPRAY FOR 48 h.	① CONTACT RESISTANCE: 55 mΩ MAX. ② NO HEAVY CORROSION.	×	-
HYDROGEN SULPHIDE	EXPOSED IN 3 PPM FOR 96 h. (TEST STANDARD: JEIDA 38)		×	-
RESISTANCE TO SOLDERING HEAT	1) REFLOW SOLDERING : 250 °C MAX, : 220 °C MIN, FOR 60 s 2) SOLDERING IRONS : 360 °C, FOR 5 s	NO DEFORMATION OF CASE OF EXCESSIVE LOOSENESS OF THE TERMINALS.	×	-
SOLDERABILITY	SOLDERED AT SOLDER TEMPERATURE, ±3°C, FOR IMMERSION DURATION, 2 s.	240 A NEW UNIFORM COATING OF SOLDER SHALL COVER A MINIMUM OF 95 % OF THE SURFACE BEING IMMERSED.	×	-

COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
△				

REMARK ⁽¹⁾ TEMPERATURE RISE INCLUDED WHEN ENERGIZED. ⁽²⁾ THIS STORAGE INDICATES A LONG-TERM STORAGE STATE FOR THE UNUSED PRODUCT BEFORE THE BOARD MOUNTED. Unless otherwise specified, refer to MIL-STD-1344.	APPROVED	HS.OKAWA	06.03.07
	CHECKED	HS.OZAWA	06.03.07
	DESIGNED	KY.NAKAMURA	06.03.07
	DRAWN	AK.SUZUKAWA	06.03.07

Note QT:Qualification Test AT:Assurance Test X:Applicable Test	DRAWING NO.	ELC4-082409-21
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HRS	SPECIFICATION SHEET	PART NO.	FX2-80P-1. 27SVL (71)	
	HIROSE ELECTRIC CO., LTD.	CODE NO.	CL572-2057-3-71	△ 1/1