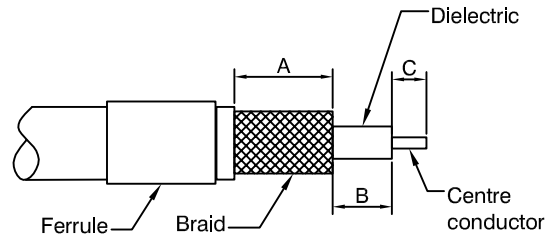


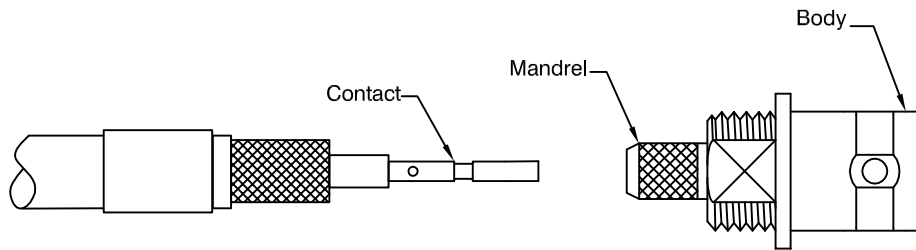
## Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

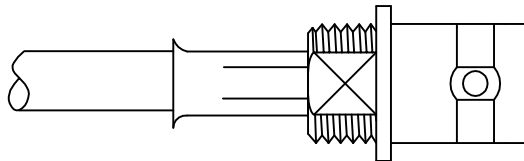
A = 5mm  
B = 3mm  
C = 2.5mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that the contact captivates. Make sure the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool the the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VB60-2081	VX1301	DCC0908	0.72	2.67

Corrected crimp details	KA	3	14 Nov 08
CAD Issue	SN	2	02 Aug 01
First Issue	AT	1	14 March 01
DESCRIPTION OF REVISION	APPVD	ISS	DATE

  
**Connectivity Solutions**  
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 Chelmsford, Essex,  
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 Tel: +44 (0) 1245 359515  
 Fax: +44 (0) 1245 358938

SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

R Drennan

DATE:

02 Aug 01

DESCRIPTION:

Stripping and Assembly  
 Instructions for Front entry  
 BNC Crimp panel mount Jack

DRAWING NUMBER:

**VAIB6102**

PAGE: 1 OF 1