

APPLICATOR PARTS LIST

TYPE

LENGTHWISE

.250 SERIES
AMPLIVAR
FASTON RECEPT.

AMP INCORPORATED
HARRISBURG, PENNA.

AIR
BLAST

THIS IS A CONTROLLED DOCUMENT.

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	1-456406-0	42			
2	INS. CRIMPER	1	374887	43			
3	ANVIL	1	465284-5	44	Hold Down	1	375826
4	ANVIL SPACER			45	Spacer-Tubing Stop	2	377628
5	SHEAR BLADE	1	373071	46	Tubing Stop	1	811923-2
6	REAR SHEAR PLATE	1	373071	47			
7	SHEAR BLADE SPACER	2	373072	48	Hold Down Assembly	1	811849-1
8	FRONT SHEAR PLATE	1	810347-9	49	Holder		811850-1
9	REAR ANVIL SPACER PLT.			50	Blade		811852-1
10	FRONT ANVIL SPACER PLT.			51	Spring		6-22279-6
11	TOOL SPACER	1	387774	52	Cover		6-22279-6 REFERENCE
12	CRIMP SPACER	1	370691	53	SCREW FL HD.		1-21003-8
13	FRONT STRIP GUIDE	1	370976	54			
14	REAR STRIP GUIDE	1	370976	55	ELBOW, METAL TUBING	1	22317-3
				56	COPPER TUBE	1	689446-2
				57	WASHER	3	371178
				58	I.D. TAG	1	452373-1
				59	SCR. DRIVE	3	21017-6
				60			
				61			
				62			
				63			
				64			
				65	TENSION ADJ. PLATE	1	374999
				66	Air Blast Assembly	1	565093-2
				67			455350-2
				68			
				69			
				70			
				71			
				72			

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL SPEC 114-2144				60863 61667- 62069- 63623-1
WIRE SIZE	CRIMP HEIGHT			
#22	.034			
#20	.035			
#19	.036			
	.037			
	.040			
CRIMP	SIZE	TYPE	FEED	
WIRE	.090	F		
INSUL.	.140	F	.760	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
.050 or 2 .050		23-19 24-26 doubled		
EXPLODED VIEW				
A-6000 A-6000-4				

REMARKS:
Top Tool Mounting Sequence
From Ram Outward: Items 5,
48, 11, 1, 12, & 17. Special
insulation tubing stop

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-O-LECTRIC 1-471273-3

15	RAM	1	471911	57	WASHER	3	371178
16	TOOL HOLDER			58	I.D. TAG	1	452373-1
17	ADJ. CRIMP MOUNT ASSY.	1	465392-1	59	SCR. DRIVE	3	21017-6
18	ADJ. BLOCK			60			
19	APPLICATOR MOUNT ASSY.	1	570656	61			
20	BASE PLATE			62			
21	BASE BLOCK			63			
22	STRIP GUIDE PLATE			64			
23	ANVIL HOLDER	1	452819-1	65	TENSION ADJ. PLATE	1	374999
24	AUX. ANVIL HOLDER	1	377515				
25	STRIPPER	1	452631-1	66	Air Blast Assembly	1	565093-2
26	STRIPPER MOUNT	2	379613	67			455350-2
27	RETAINER PLATE	2	372251	68			
28	STRIPPER MOUNT BRACKET			69			
29	STRIPPER BUSHING			70			
30	STOCK DRAG	1	375381	71			
31	STOCK DRAG HANDLE	1	375381	72			
32	STOCK DRAG STUD	2	370583				
33	STOCK DRAG SPRING	2	372997				
34	STOCK DRAG ADJ. SCREW	2	372997				
35	FEED FINGER HOLDER						
36	FEED FINGER	1	375093				
37	FEED FINGER TIP						
38	FEED FINGER SPACER						
39	BASE CASTING	1	570238				
40	GUARD	1	457664-2				
41							

REV.	REVISION RECORD	DATE	BY	ECN
B	ITEM 23 WAS 370526	12/15/65	RB	
C	ITEM 1,33,65-55166	10-22-68	RB	L-6225
D	PER ECN	8-4-69	RB	L-6866
E	PER ECN	9-9-70	RB	L-7773
F	PER ECN	12-70	RB	L-7962
G	ADD TERM. 62069 55,528 22	5-15-72	RB	L-8878
H	REV PER ECN	3-20-73	RB	L-9583
J	REV. ITEM 6 PER	5-20	RB	L-9357
K	REV. PER ECN R-5073	4/25/83	RB	
LI	ECN A-361892	4-8-92	RB	
L	ECN A-368092	6-9-92	RB	

MECH. FEED ASSY		DIST.
AMP-O-LECTRIC 1-471273-3	MECH. FEED 692140	Alignment Ga. 679597-1
SERIAL NO.	DATE SHIPPED	DESIGNED
		11-1-65
CUSTOMER NAME AND ADDRESS		CHK'D.
		11-3-65
APPLICATOR NUMBER		APP'D.
565663-2	REV M1	11-3-65
SHEET		1 OF 1

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