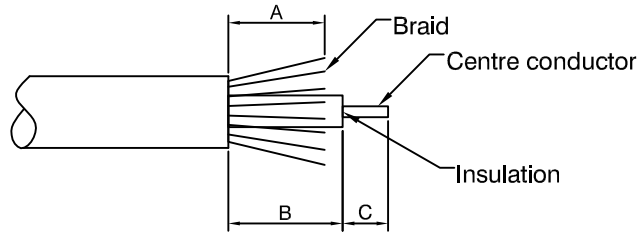


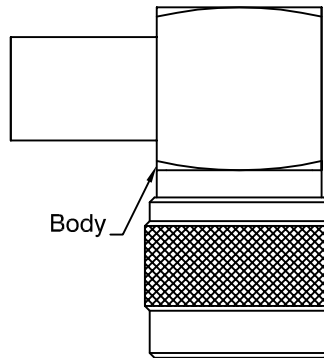
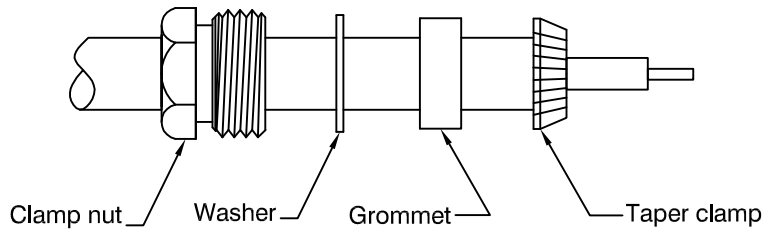
# Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

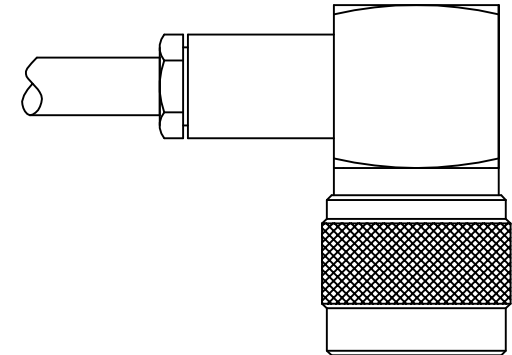
- A = 5mm
- B = 6mm
- C = 4mm



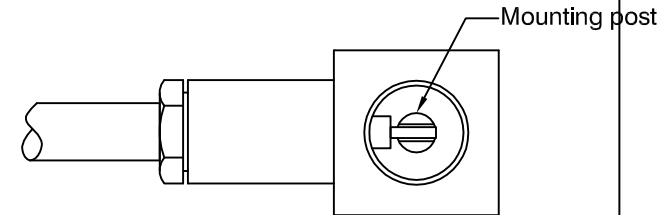
2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.



3) Insert the cable and parts into the connector body. Tighten the Clamp nut using the appropriate wrenches.



4) Solder the center conductor to the mounting post and screw in the cap.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:	S Nash
CHECKED BY:	S Nash
APPROVED BY:	P Couzens
DATE:	11 Jan 02

DESCRIPTION:  
**Stripping and Assembly  
 Instructions for N Clamp Right  
 Angle Plug.**

DRAWING NUMBER:

**VAIN2201**

PAGE: 1 OF 1