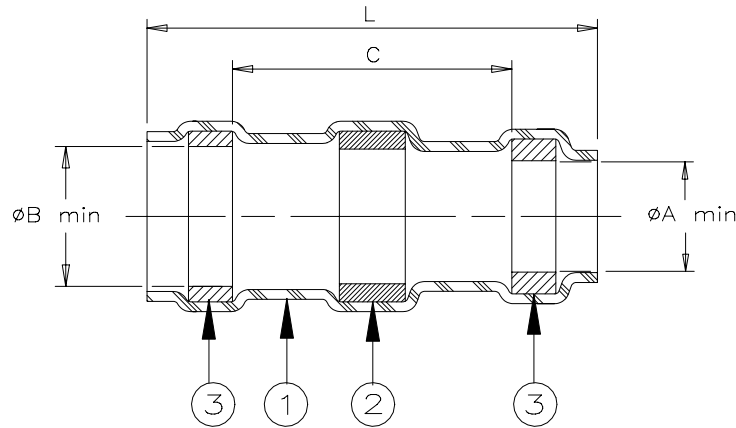


SPECIFICATION CONTROL DRAWING



Product Revision		Product Dimensions				Cable Dimensions				
Product Name	Ident. Code	L±1.75 (L±0.07)	øA min	øB min	øC min	øD max	øE max	øF min	øG min	
ST18-1-00	B	ST181R	16.5 (0.650)	1.90 (0.075)	2.65 (0.105)	8.25 (0.325)	1.90 (0.075)	2.65 (0.105)	0.90 (0.035)	0.50 (0.020)
ST18-2-00	B	ST182R	16.5 (0.650)	2.65 (0.105)	3.68 (0.145)	8.25 (0.325)	2.65 (0.105)	3.68 (0.145)	1.40 (0.055)	0.72 (0.030)
ST18-3-00	B	ST183R	16.5 (0.650)	4.30 (0.170)	5.08 (0.200)	8.25 (0.325)	4.30 (0.170)	5.08 (0.200)	2.15 (0.085)	1.25 (0.050)
ST18-4-00	B	ST184R	19.1 (0.750)	5.95 (0.235)	6.45 (0.255)	8.25 (0.325)	5.95 (0.235)	6.45 (0.255)	3.30 (0.130)	1.80 (0.070)
ST18-5-00	B	ST185R	19.1 (0.750)	7.00 (0.275)	7.60 (0.300)	8.25 (0.325)	7.00 (0.275)	7.60 (0.300)	4.30 (0.170)	2.50 (0.100)

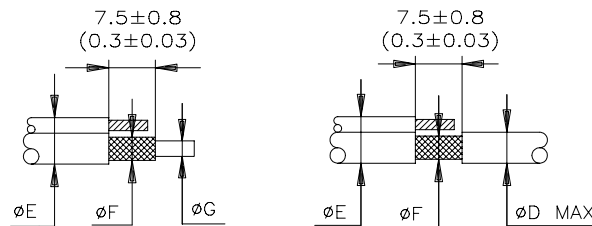
MATERIALS

- INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- SOLDER PREFORM WITH FLUX:
SOLDER: TYPE Cd18 per ANSI-J-STD-006.
FLUX: TYPE ROL1 per ANSI-J-STD-004.
- MELTABLE RINGS: Stabilized thermoplastic. Color: blue.

APPLICATION

- These parts are designed to provide an environment protected shield terminations on cables, rated for 105°C minimum, meeting the dimensional criteria listed, having tin or silver plated shields.
- When installed per Raychem process standard RCPS-100-70, assemblies will meet requirements of Raychem Specification RT-1404.
- Temperature range: -55°C to +125°C.

For best results, prepare the cable as shown:



* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES		Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA		TITLE: SOLDERSLEEVE* SHIELD TERMINATOR, LOW TEMPERATURE			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: ST18-X-00			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A		Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D990187		REPLACES: D981345	
DRAWN BY: M. FORONDA		DATE: 03/22/99				PROD. REV.: SEE TABLE		DOC ISSUE: 5	SCALE: None

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