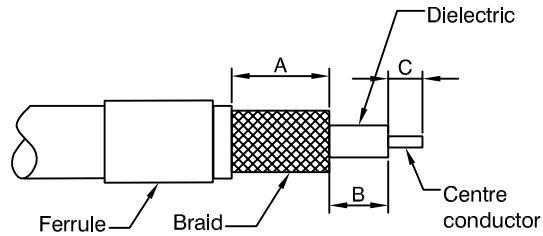


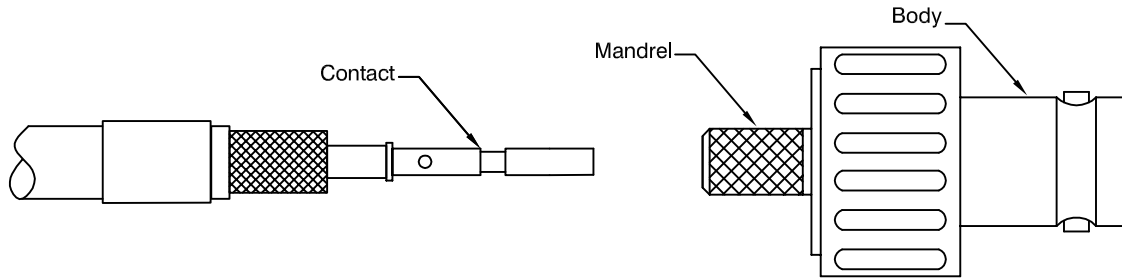
Assembly Instructions

1) Slide the ferrule onto the cable. Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

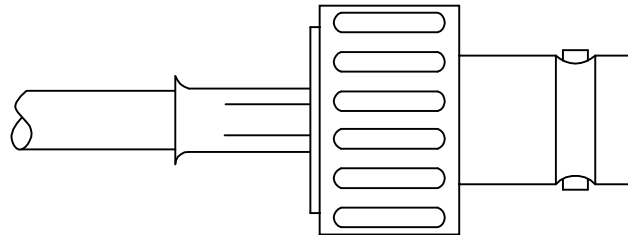
- A = 8mm
- B = 6mm
- C = 4mm



2) Crimp the contact onto the centre conductor.



3) Insert the contact into the body and ensure that it captivates. Make sure that the braid is on the outside of the mandrel. Slide the ferrule over the braid until the ferrule butts up against the body. Crimp the ferrule using the correct tool for the connector.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VBI30-2051	VX1305	DCC1113	1.72	5.41

First Issue	MS	1	11 May 10
DESCRIPTION OF REVISION	APPVD	ISS	DATE



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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY: Johnson

CHECKED BY: M Spooner

APPROVED BY: M Spooner

DATE: 11 May 10

DESCRIPTION:
**Stripping and Assembly
 Instructions for Insulated BNC
 Crimp Jack.**

DRAWING NUMBER:

VAIB3103

PAGE: 1 OF 1