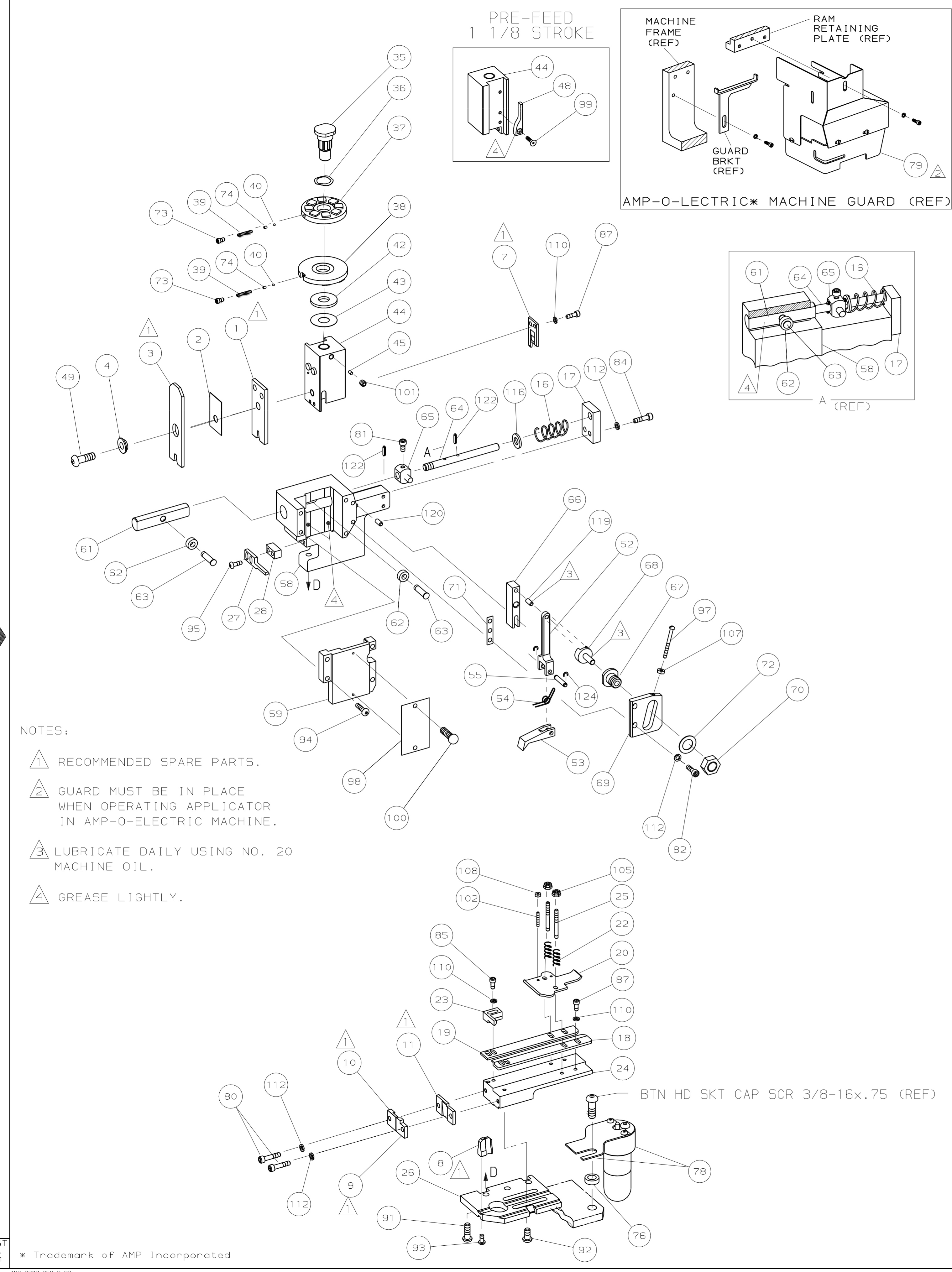


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- NOTES:
- 1 RECOMMENDED SPARE PARTS.
 - 2 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
 - 3 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - 4 GREASE LIGHTLY.

QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING,RETAINING`C`(.187 DIA)FEED PIN	124
1	21028-1	PIN,SLOT SPG(.12 DIA)FD ADJ ROD	123
1	1-21030-7	PIN,DOWEL(.187 DIAx1.50)HOUSING	121
1	1-21030-1	PIN,DOWEL(.187 DIAx.50)LEVER	120
1	21899-4	WASHER,FLAT(5/16 Ø)SCR ADJ	119
1			118
1			117
1			116
1			115
1			114
1			113
6	21024-5	WASHER,LOCK(NO.10)FEED ROD GUIDE	112
6	21024-4	WASHER,LOCK(NO.8)SHEAR BLADE	111
2	21018-4	NUT,HEX MACH(4-40)DRAG	110
1	21018-5	NUT,HEX MACH(6-32)FD ADJ PLATE	109
2	21022-2	NUT,HEX SELF-LOCK(8-32)DRAG STUD	108
2	4-21078-5	SCR,SKT SET OVAL PT(4-40x.75)DRAG	107
1	21009-2	SCR,SKT SET(1/4-20x.25 LOC-WEL)RAM	106
2	21017-2	SCR,DRIVE(#2x.19)IDENT PLATE	105
1	1-21002-7	SCR,BHC(6-32x.38)CAM	104
1	461264-1	PLATE, IDENTIFICATION	103
1	6-23715-5	SCR,PAN HDMACH(6-32x1.50)FEED ADJ	102
2	2-21002-2	SCR,BHC(8-32x.50)STRIPPER	101
4	2-21002-9	SCR,BHC(10-32x.75)HSG CAP	100
1	22733-8	SCR,BHC(8-32x.38 LOC-WEL)ANVIL	99
4	3-21002-3	SCR,BHC(1/4-20x.50)STR GDE PL	98
3	2-22733-8	SCR,BHC(1/4-20x.62)BASE PL	97
5	2-21000-5	SCR,SKT CAP(8-32x.25)SHEAR BLADE	96
2	2-21000-8	SCR, BHC (8-32x.62)	95
2	3-21000-7	SCR,SKT CAP(10-32x.75)FD ROD GUIDE	94
2	3-21000-6	SCR,SKT CAP(10-32x.62)FD ADJ PLATE	93
1	3-21000-4	SCR,SKT CAP(10-32x.38)PIVOT BLOCK	92
2	3-21000-8	SCR,SKT CAP(10-32x.88)SHEAR PLATE	91
REF	455745-1	GUARD, WINDOW	90
1	465184-9	LUBRICATOR ASSY	89
1	454406-1	SPACER, LUB BRACKET	88
2	690603-1	SPRING, ASSIST	87
2	23030-1	SCR,SKT CAP(6-32x.25)CP DISC	86
1	458109-1	WASHER, FLAT(SPECIAL)	85
1	690517-1	SPACER	84
1	22594-8	NUT, HEX	83
1	240628-1	PLATE, ADJ	82
1	240626-1	SHAFT, PIVOT	81
1	240633-1	BUSHING	80
1	455680-1	LEVER, INTERMEDIATE	79
1	240629-1	BLOCK, PIVOT	78
1	240632-2	SCREW, ADJ	77
1	240659-3	PIN, CAM ROLLER	76
1	240658-1	CAM, ROLLER	75
1	454398-1	ROD, FEED	74
1			73
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1			1

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	61350-4	
A	.056	16			
B	.049	18			
C	.045	20			
D	NOT USED				
CRIMP SIZE	TYPE	FEED	APPL INST		
WIRE .090	F	.535	A1 8039		
INSUL .140	F				
WIRE RANGE	INSULATION RANGE	MACHINE NO			
20-16	.090-.130	565435-5			

AMP-O-ELECTRIC PRE-FEED		11	
SET UP GAGE	10-1	AMP INCORPORATED	
458638-1	L1354	Harrisburg, Pa.	
DR 11/8/89	APP 12-11-89		
P.MATHIAS	B.WOLFE		
CHK 12-11-89	REL 12/19/89		
P.HARTZ	B.A.WOLFE		
LOC A	D	NO 687397-3	REV B
MINIATURE QUICK CHANGE APPLICATOR			
END FEED (187" SERIES PIGGY-BACK FLAG FASTON)			