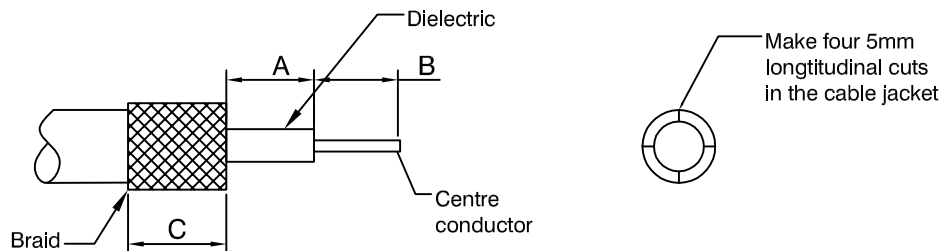


Assembly Instructions

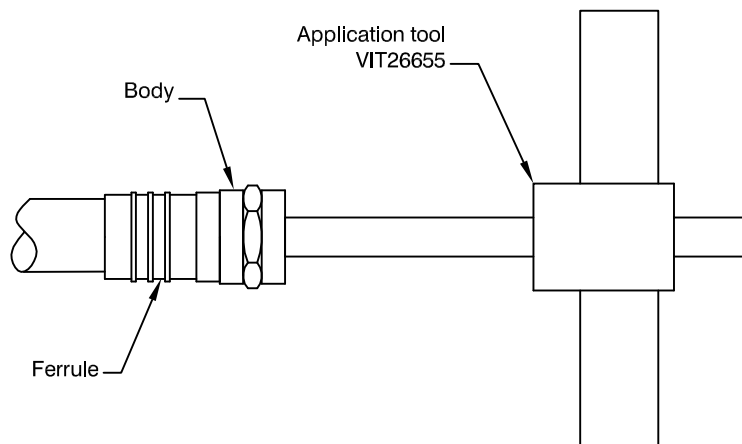
1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid. Remove all exposed foil and fold braid back over outer jacket.

A = 5mm
B = 7mm
C = 8mm

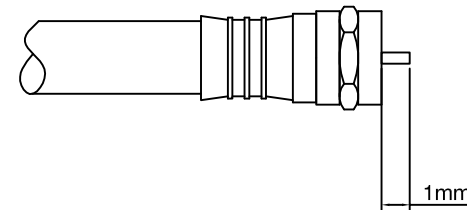


2) Apply the connector to the cable ensuring that the centre conductor and dielectric are inside the inner ring.

Apply application tool to the connector coupling nut. Grip the cable with pliers about 70mm from the stripped end. push and rotate the application tool in a clockwise direction until the connector is fully in position (this has been achieved when the cable dielectric is flush with the connector interface).



3) Crimp connector then trim the centre conductor as shown if required.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Contact	Ferrule
VF10-59/L	N/A	CCC8281	N/A	8.23
VF10-59/L-8601	N/A	CCC8281	N/A	8.23
VF10-59/LWP	N/A	CCC8281	N/A	8.23
VF10-601/L	N/A	CCC8281	N/A	8.23
VF10-601/L-8601	N/A	CCC8281	N/A	8.23
VF10-601/LWP	N/A	CCC8281	N/A	8.23

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SCALE: Not To Scale

DIMENSIONS: mm

TOLERANCES:

DRAWN BY:

S Nash

CHECKED BY:

P Couzens

APPROVED BY:

R Drennan

DATE:

13 July 01

DESCRIPTION:

Stripping and Assembly
Instructions for F Crimp Plug

DRAWING NUMBER:

VAIF1103

PAGE: 1 OF 1