	т Q т m		0	B		
4					4	
ω			LAYOUT SHOWN AS EXAM	<b>NPLE</b>	3	
	Keying Shown as example					
	CHARACTERISTICS Connector dimension					
$ \longrightarrow $	-Standard : Based on MIL-DTL-38999 Series III Dim Nominal ØS 44.9 Max					
	-Shell Material     : Aluminium       -Shell Plating     : Olive drab Cadmium       -Shell Plating     : Olive drab Cadmium       -Insulator     : Thermoplastic       -Contacts     : Copper Alloy       -Seals & Grommet     : Silicon Elastomer       -Contact Plating     : Gold over copper Alloy 0.8µm minimum	SOURIAU shall not be liable for any non-conformity or damage due to a use of the Products which does not comply with the Specifications issued by either of the Parties or by a third party (professional recommendation, technical notice.)				
	-Durability : 500 Mating cycles -Delivered with Souriau contacts and Accessories	FR         Not Listed         2           PN: 8D523W53AC         2				
	-Temperature Range65°C to +175°C	A 07-10-2016	First Release			
	-Salt Spray : 500 hours -Mass : 48.91 g ± 10%	ISS DATE	Latest modification - by		MOD N°	
	$-10.51 \text{ g} \pm 10.01 \text{ g}$	Designed By:	Date:	CUSTOMER DRAWING		
			TITLE Aluminium Plug 8D series			
_	BASIC SERIES:     8D     5     -     23     W     53     A     C       SHELL TYPE : Plug with RFI Shielding     -     23     W     53     A     C	SCALE -	General linear Tolerances:	NPRDS / PROJECT <b>859</b>		
	SHELL FILE     ORIENTATION : C       SHELL SIZE : 23     CONTACT TYPE : PIN(500 Matings)	SOURIAU     This document is the property of SOURIAU       WWW.SOURIAU.COM     it must not be reproduced or communicated without permissio			or	
	PLATING : W = Olive drab Cadmium CONTACT LAYOUT : 23-53		SOURIAU D		SHEET	
	L	A3	8D523W53		1/2	
l	H G F E	D	С	B A		

	Ŧ	۵ ا	н <b>г</b>	m		0
		Contact Layout				
4		$\begin{array}{c} \begin{array}{c} & & & & & & & & & & & \\ & & & & & & & $				
	B + 225 (5.72) C + 336 (9.53) D + 450 (11.43) E + 450 (11.43) F + 450 (11.43) G + 336 (9.53) H + 225 (5.72) J - 225 (5.72)	Y-axis (mm)         Contact position ID         X-axis (mm)         Y-axis (mm)           +455 (11.56)         g         -225 (5.72)         -260 (6.60)           +330 (9.91)         f         -336 (8.53)         -166 (4.95)           +326 (8.26)         g         -336 (8.53)         -066 (1.65)           +130 (3.30)         h         -336 (8.53)         +066 (1.65)           -130 (3.30)         m         -225 (5.72)         +226 (6.60)           -225 (8.26)         n         -112 (2.84)         +325 (8.26)           -130 (3.30)         m         -225 (5.72)         +226 (6.60)           -325 (8.26)         n         -112 (2.84)         +325 (8.26)           -410 (10.41)         g         +112 (2.84)         +325 (8.26)           -410 (10.41)         g         +127 (5.72)         +130 (3.30)				
ω	M        450 (11.43)           N        450 (11.43)           P        336 (8.53)           R        225 (5.72)           S        112 (2.84)           T         +.000 (0.00)           U         +.112 (2.84)	+000 (0.00)         1         +225 (5.72)        130 (3.30)           +130 (3.30)         u         +112 (2.84)        195 (4.95)           +325 (8.26)         v         +.000 (0.00)        260 (6.60)           +390 (9.91)         w        112 (2.84)        195 (4.95)           +455 (11.56) <u>x</u> 225 (5.72)        130 (3.30)           +330 (9.91)         w        122 (5.72)        130 (3.30)           +336 (9.91)         y        225 (5.72)         +.130 (3.30)           +326 (8.26) <u>z</u> 225 (5.72)         +.130 (3.30)           +260 (6.60)         AA        112 (2.84)         +.195 (4.95)           Contacts         (Insert arrangement 23-53)         Location           V_avia         Contact         Y_avia         Y_avia				
	ID         (mm)           W         +.336 (8.53)           X         +.336 (8.53)           Y         +.336 (8.53)           Z         +.336 (8.53)           a         +.225 (5.72)           ½         +.112 (2.84) <u>c</u> +.000 (0.00)           d        112 (2.84)           Shell         Arrangement         Num	(mm)         (mm)         (mm)           +195 (4.95)         BB         +000 (0.00)         +130 (3.30)           +055 (1.65)         CC         +112 (2.84)         +005 (1.65)           -066 (1.65)         DD         +112 (2.84)         -065 (1.65)           -260 (6.05)         EE         +000 (0.00)         -130 (3.30)           -260 (6.00)         FF         -112 (2.84)         -065 (1.65)           -326 (0.6.00)         FF         -112 (2.84)         -065 (1.65)           -330 (9.91)         HH         +000 (0.00)         +000 (0.00)           -325 (2.62)         GG         -112 (2.84)         -065 (1.65)           -330 (9.91)         HH         +000 (0.00)         +000 (0.00)				SOURIAU shall not be liable for an due to a use of the Products wi
N						the Specifications issued by either o (professional recommenda Count FR
					A 07-10-20 ISS DATE	PN: 8D523V
					Designed By: TITLE SCALE	Date: Alumir
<b>→</b>						Tolerances:
					FORMAT A3	SOURIAU 8D523W
L	Н	G	F	E	D	C

