

322 APPLICATOR PARTS LIST

MINIATURE QUICK CHANGE APPLICATOR END FEED

AMP INCORPORATED
HARRISBURG, PENNA.

TYPE CODE
 PROD
 IN DIR
 W.O.

T REV ITEM 37 PER R2362 488 N78
 U REV ITEM 7 PER R3183 800 C7379
 S REV PER ECN 5-12-76
 R REV PER ECN 11-17-76
 R1077

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	453844-1
2	SPACER - INSULATION	1	1-690407-1
3	INSULATION CRIMPER	1	690812-4
4	PIN - CRIMPER	1	1-230009-1
5	SPACER CRIMPER	1	1-690407-5
6	HOLD DOWN		
7	SHEAR BLADE	1	681840-1
8	ANVIL WIRE	1	693655-1
9	FRONT SHEAR PLATE	1	240834-3
10	SHEAR PLATE SPACER	2	240645-3
11	REAR SHEAR PLATE	1	240644-1
12	HOLD DOWN SPRING		
13	SPRING SPACER		
14	HOLD DOWN SPACER		
15	ANVIL INSUL	1	690702-6
16	SPRING - FEED RETURN	1	3-22287-0
17	ANCHOR - SPRING	1	238008-1
18	FRONT - STRIP GUIDE	1	454204-4
19	REAR - STRIP GUIDE	1	455201-1
20	DRAG - STOCK	1	240696-8
21	DRAG LEVER	1	240636-1
22	DRAG SPRING	1	7-22282-5
23	PLATE - STRIP HOLD		
24	STRIP GUIDE PLATE	1	612658-1
25	BASE BLOCK	1	240647-1
26	BASE PLATE	1	690658-1
27	STRIPPER	1	240639-2
28	R STR. GUIDE SPA.	1	693657-1
29	SHOULDER SCREW		
30	ANCHOR SPACER		
31	SPACER - BASE BLOCK		
32	SPACER - STRIPPER	1	2-690451-0
33			
34			
35	POST-RAM	1	690212-1
36	SPRING WASHER	1	21480-5
37	DISC-WIRE	1	4-690692-9
38	DISC-INSULATION	1	690142-1
39	SPRING-COMPRESSION	2	690170-4
40	BALL STEEL	2	23241-6
41	DISC SPACER		
42	WASHER RAM	1	690124-1

NO.	DESCRIPTION	REQ.	PART NO.
43	WASHER-LAMINATED	1	690125-1
44	RAM	1	690747-1
45	PLUG-NYLON	1	690191-1
46	BLOCK-INS. ADJ.	1	690402-3
47	SCREW-SHOULDER	1	22353-8
48	CAM	1	690602-2
49	CRIMPER BOLT	1	690686-1
50			
51			
52	LEVER-TERMINAL	1	455679-1
53	FEED FINGER	1	690626-3
54	FEED FINGER SPRING	1	691499-1
55	FEED FINGER PIN	1	240624-1
56			
57			
58	HOUSING	1	240619-1
59	CAP	1	240621-1
60	WEAR PLATE	1	240845-1
61	ROD-FEED	1	240631-1
62	ROLLER-CAM	1	240658-1
63	PIN-CAM ROLLER	1	240658-1
64	SCREW-ADJ.	1	240659-1
65	BLOCK-PIVOT	1	240632-1
66	LEVER-INTERMEDIATE	1	240629-1
67	BUSHING	1	240630-1
68	SHAFT-PIVOT	1	240622-1
69	PLATE ADJ.	1	240626-1
70	HEX NUT	1	22594-3
71	SPACER	1	690517-1
72	SPRING ASSIST	2	690603-1
73			
74	TERM GUIDE, UPPER	1	455202-1
75	TERM GUIDE, LOWER	1	455203-1
76			
77			
78	GUARD (H.N.O.W.)	REF 455745-1	
79	GUARD	7	690654-4

REV.	REVISION RECORD	DATE	BY	ECN
G	SUPER REVISION W/CHG	4-28-71	LM	L-8256
H	ITEM #5 W/IS P.A. 1--7	8-2-71	PS	L-8426
J	REV PER ECN	9-24-71	LM	L-8510
K	REV PER ECN	12-9-71	LM	L-8633
L	REV PER ECN	8-14-72	JE	L-8831
M	REV PER ECN	9-14-72	EW	L-9161

CRIMPING DATA			TERMINALS
TO APPLY TERMINAL RING FLAG			61443
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	
A	.078	14	
B	.070	16	
C	.064	18	
D	NOT USED		
CRIMP	SIZE	TYPE	FEED
WIRE	.110	F	
INSUL.	.150	O	.445
INSULATION RANGE	WIRE RANGE		
.100 - .140	18-14		
EXPLODED VIEW REF	SET UP GAGE		
A-6032-1,-2	679108-1		
REMARKS: PRE FLEED AMFLECTRIC			
■ DENOTES WEARING PARTS ■ RECOMMEND PURCHASE REPLACEMENT			
THIS APPLICATOR IS TO BE USED ON			
MACH. SERIAL NO.		DIST.	
MACH. PARTS LIST 565435-5		66	
APPL. SERIAL NO.		DATE SHIPPED	
CUSTOMER NAME AND ADDRESS		DESIGNED	
		CHK'D	
		APPL'D	
APPLICATOR NUMBER		REV.	
		U 687133-2	
		SHEET	
		1 of 1	

N REV PER ECN 6-25-75 JN L9839
 P REVISION 53 & 54 R792 in 10/74

FOR HARDWARE SEE 2-697010-8