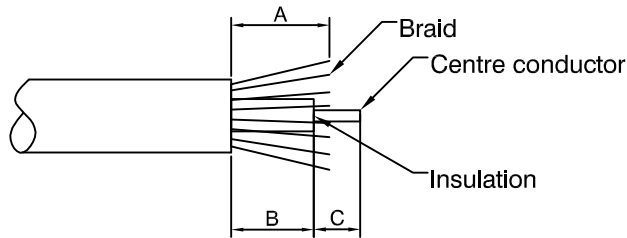


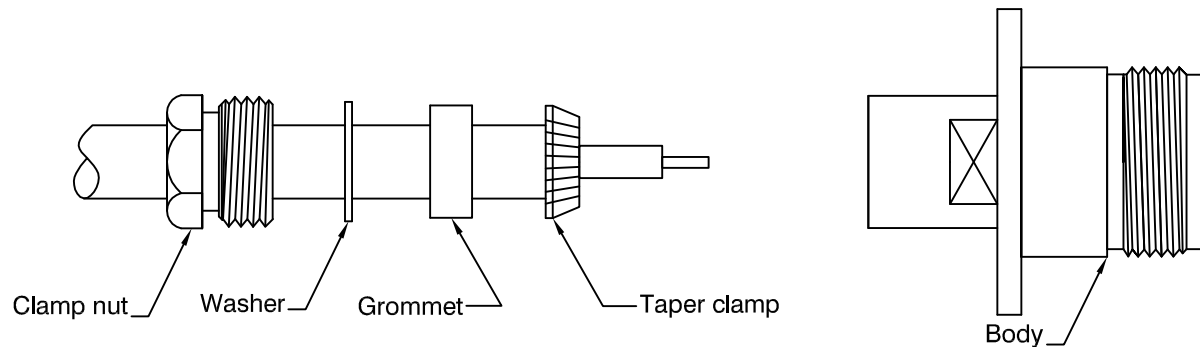
Assembly Instructions

1) Strip the cable to the dimensions shown. Take care not to nick the centre conductor or braid.

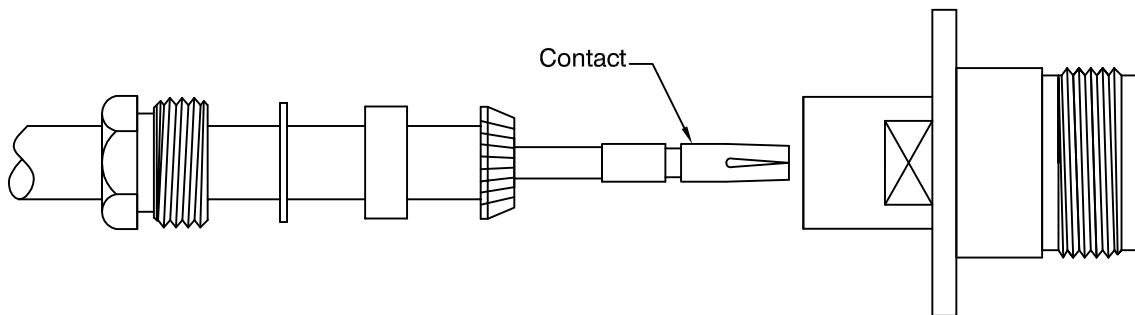
A = 5mm
B = 3mm
C = 5mm



2) Tin the centre conductor. Slide the clamp nut, washer and grommet over the cable. Place the taper clamp over the braid and push back against the cable jacket. Pull the braid back over the taper clamp and trim level with the rear as shown.

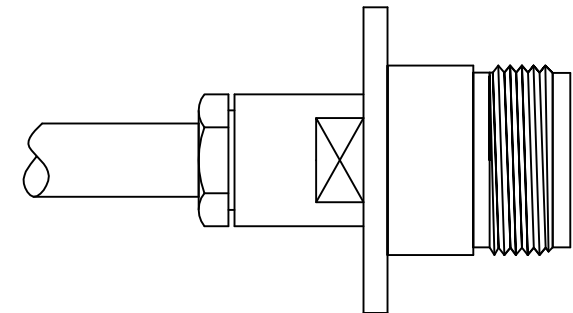


3) Solder the contact onto the centre conductor.



Connector Part Number	Stripping Tool Part Number	Crimp Tool Part Number	Hex Size	
			Pin	Ferrule
VNS50-2031	N/A	N/A	N/A	N/A
VNS50-2050	N/A	N/A	N/A	N/A

4) Insert the cable and parts into the connector body. Tighten the clamp nut using the appropriate wrenches.



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DESCRIPTION OF REVISION	APPVD	ISS	DATE

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SCALE: Not To Scale	DRAWN BY:	S Nash
DIMENSIONS: mm	CHECKED BY:	S Nash
TOLERANCES:	APPROVED BY:	P Couzens
	DATE:	11 Jan 02

DESCRIPTION:
Stripping and Assembly Instructions for N Clamp Flange mount Jack

DRAWING NUMBER:
VAIN5201
PAGE: 1 OF 1