



**Customer Product/Process Change Notification**

PCN # 55524

Issued Date: 11-27-18

Issued By: Nick Oesterheld

Author: Nick Oesterheld

<b>Change affects whole product family?</b>	YES
---	-----

**Part #'s affected by series**

Product Series Light Pipes 515; CBIs 550,551,552,553,555,561,562,564,566,567,568,569,570,571; PRISM 591,592,593,595;

**Description of Change:**

Moving the existing facility in Penang, Malaysia to a new larger expanded facility in Penang, Malaysia 6km away. There will be no change to current BOMs, standard operating procedures or equipment. The new site will be fully qualified by Dialight Operations, Engineering and Quality teams.

**Reason for Change:**

Move to new expanded facility 6km away required to provide improved efficiencies and increased capacity to better support customer demands. Provide added space for the addition of lighting fixture assembly to support the Region and Australia.

**Properties of Old vs. Changed Product:**

All Product Series will remain the same with no impact on Form, Fit, Function and Reliability of parts. This is a facility change only and we retain with the original personnel (operators and engineers) as well as adding some additional operators.

**Disposition of Old Product:**

Deplete P/Ns of product in stock and the 3 month Safety stock built prior to move. Also allow mixed parts to be shipped during the transition period.

<b>Expected Implementation Date:</b>	1-May-19	Last Time Buy: Not applicable No feedback on this date we will consider your acceptance
<b>Customer Feedback Expected by:</b>	2/1/2019	

**Additional Comments: (Include Potential Risks if Appropriate)**

NONE... Product is form, fit, function and reliability the same with only a facility move to a larger Penang, Malaysia Site.

**Supporting Qualification Data:**

Available Upon request. We will perform pilot control runson some series prior to implementation and perform first article inspections and some internal qualification prior to implementation.

NOTE: Expected Implementation date and Last Time Buy Date are estimated based on existing materials and consumption rates. Subject to change.